

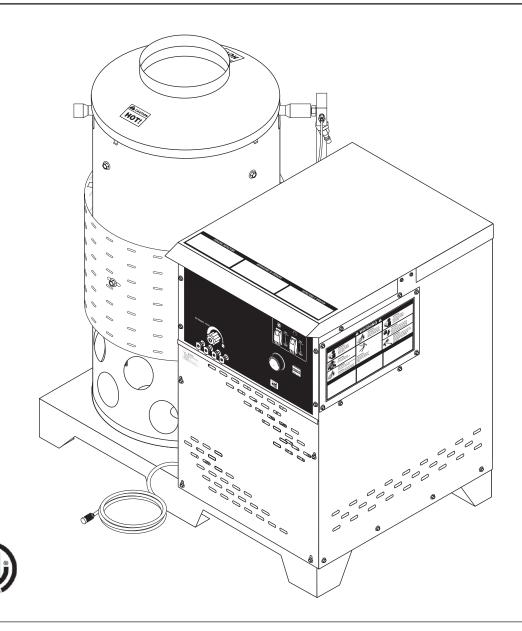
HNG

OPERATOR'S MANUAL

■ HNG-4020

■ HNG-3530

■ HNG-5030



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Model Number ______

Serial Number _____

Date of Purchase _____

The model and serial numbers will be found on a decal attached to the pressure washer. You should record both serial number and date of purchase and keep in a safe place for future reference.

INTRODUCTION & IMPORTANT SAFETY INFORMATION

Thank you for purchasing this Pressure Washer.

We reserve the right to make changes at any time without incurring any obligation.

Owner/User Responsibility:

The owner and/or user must have an understanding of the manufacturer's operating instructions and warnings before using this pressure washer. Warning information should be emphasized and understood. If the operator is not fluent in English, the manufacturer's instructions and warnings shall be read to and discussed with the operator in the operator's native language by the purchaser/owner, making sure that the operator comprehends its contents.

Owner and/or user must study and maintain for future reference the manufacturers' instructions.

The operator must know how to stop the machine quickly and understand the operation of all controls. Never permit anyone to operate the engine without proper instructions.

This manual should be considered a permanent part of the machine and should remain with it if machine is resold.

When ordering parts, please specify model and serial number. Use only identical replacement

This machine is to be used only by trained operators.

IMPORTANT SAFETY INFORMATION



READ OPERATOR'S MANUAL THOROUGHLY PRIOR TO USE.

WARNING: To reduce the risk of injury, read operating instructions carefully before using.

1. Read the owner's manual thoroughly. Failure to follow instructions could cause malfunction of the machine and result in death, serious bodily injury and/or property damage. Know how to stop the machine

and bleed pressure quickly. Be thoroughly familiar with the controls.

- 3. Stay alert watch what you are doing.
- 4. Do not replace LP tank while machine is running.
- 5. All installations must comply with local codes. Contact your electrician, plumber, utility company or the selling distributor for specific details. If your machine is rated 250 volts or less, single phase will be provided with a ground fault circuit interrupter (GFCI). If rated more than 250 volts, or more than single phase this product should only be connected to a power supply receptacle protected by a GFCI.

DANGER: Improper connection of the equipment-grounding conductor can result in a risk of electrocution. Check with a qualified electrician or service personnel if you are in doubt as to whether the outlet is properly grounded. Do not modify the plug provided with the product - if it will not fit the outlet, have a proper outlet installed by a qualified electrician. Do not use any type of adaptor with this product.



ELECTRICAL WIRING.

WARNING: Keep wand, hose, and water spray away from electric wiring or fatal electric shock may result.

To protect the operator from electrical shock, the machine must be electrically grounded. It is the responsibility of the owner to connect this machine

to a UL grounded receptacle of proper voltage and amperage ratings. Do not spray water on or near electrical components. Do not touch machine with wet hands or while standing in water. Always disconnect power before servicing.



WARNING: Flammable liquids can create fumes which can ignite, causing property damage or severe injury.

WARNING: Risk of explosion Operate only where open flame or torch is permitted.



SUPPLY

WARNING: Risk of fire — Do not change tanks when the product is operating or still hot.

WARNING: Use vapor fuel only.

- 7. Oil burning appliances shall be installed only in locations where combustible dusts and flammable gases or vapors are not present. Do not store or use gasoline near this machine.
- 8. Keep operating area clear of all persons.



WARNING: High pressure spray can cause paint chips or other particles to become airborne and fly at high speeds. To avoid personal injury, eye, hand and foot safety devices must be worn.

9. Eye, hand, and foot protection must be worn when using this equipment.

IMPORTANT SAFETY INFORMATION



WARNING: This machine exceeds 85 db appropriate ear protection must be worn.



WARNING: Protect machine from freezing.

13. To keep machine in best operating conditions, it is important you protect machine from freezing. Failure to protect machine from freezing could cause malfunction of the machine and result in death,

serious bodily injury, and/or property damage. Follow storage instructions specified in this manual.

14. Inlet water must be clean fresh water and no hotter then 90°F.

16. Manufacturer will not be liable for any changes

17. The best insurance against an accident is precau-

tion and knowledge of the machine.

made to our standard machines or any components



CAUTION: Hot discharge fluid. Do not touch or direct discharge stream at persons.

WARNING: This machine produces hot water and must have insulated components attached to protect the operator.



WARNING: Risk of asphyxiation. Use this product only in a well ventilated area.

15. Avoid installing machines in small areas or near exhaust fans. Adequate oxygen is needed for combustion or dangerous carbon monoxide will result.



WARNING: Risk of injury. Hot surfaces can cause burns. Use only designated gripping areas of spray gun and wand. Do not place hands or feet on non-insulated areas of the pressure washer.

 To reduce the risk of injury, close supervision is necessary when a machine is used near children.
 Do not allow children to operate the pressure washer. This machine must be attended during operation.



not purchased from us.

WARNING: Be extremely careful when using a ladder, scaffolding or any other relatively unstable location. The cleaning area should have adequate slopes and drainage to reduce the possibility of a fall due to slippery surfaces.



BOTH HANDS

WARNING: Grip cleaning wand securely with both hands before starting. Failure to do this could result in injury from a whipping wand.

- Never make adjustments on machine while in operation.
- Be certain all quick coupler fittings are secured before using pressure washer.
- Do not overreach or stand on unstable support. Keep good footing and balance at all times.
- Do not operate this machine when fatigued or under the influence of alcohol, prescription medications, or drugs.
- 20. Follow the maintenance instructions specified in the manual.
- 21. Do not replace LP tank while machine is running. Serious injury could result.

WARNING: Use vapor fuel only.

22. The LP models are designed to run on vapor propane fuel. Do not use liquid fuel. Have a qualified serviceman install and service your equipment.

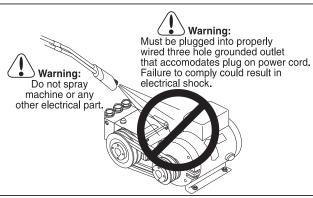


WARNING: High pressure developed by these machines will cause personal injury or equipment damage. Keep clear of nozzle. Use caution when operating. Do not direct discharge stream at people, or severe injury or death will result.

IMPORTANT SAFETY INFORMATION

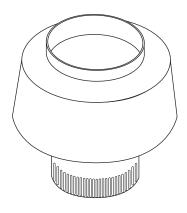
- 23. Never expose a spark or flame where there may be unburned gas present.
- 24. Install the machine 18" above the floor and about 2 feet from wall providing adequate ventilation and space.
- 25. When making repairs disconnect from electrical source and shut off gas valve.
- 26. Install this machine on non combustible flooring.
- 27. Do not allow acids, caustic or abrasive fluids to pass through the pump.
- 28. Never run pump dry or leave spray gun closed longer than 1-2 minutes.

WARNING: If connection is made to portable water supply, a back flow device must be provided.



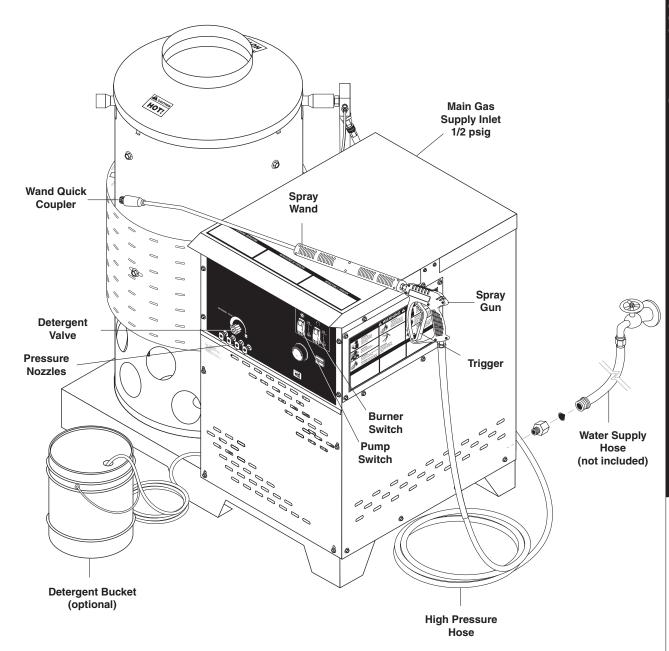


Follow the maintenance instructions specified in the manual.



Example Of Down
Draft Diverter
For Gas Fired
Machines

COMPONENT IDENTIFICATION



Pump — Develops high pressure.

Pump/Burner Switch— Controls operation on machine.

Spray Gun — Controls the application of water and detergent onto cleaning surface with trigger device. Includes safety latch.

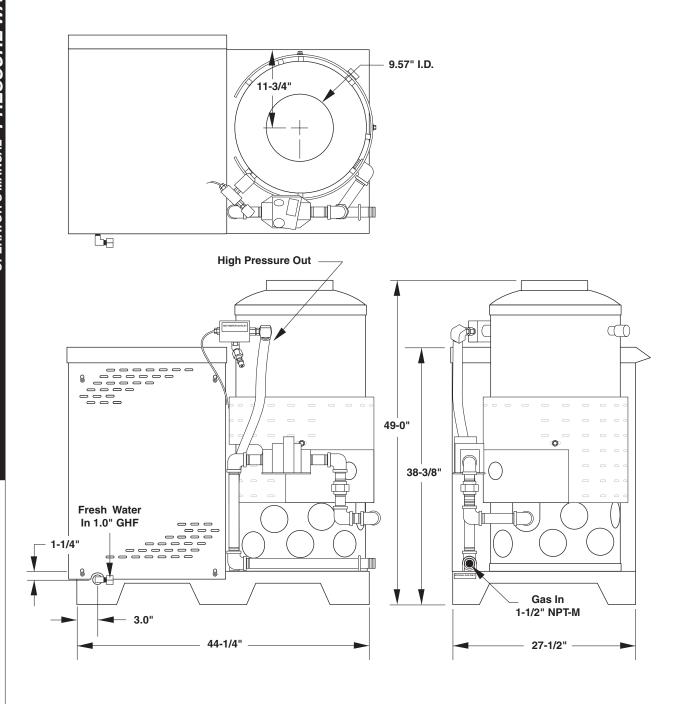
Detergent Valve — Allows you to siphon and mix detergents.

Wand — Must be connected to the spray gun.

High Pressure Hose — Connect one end to water pump discharge nipple and the other end to spray gun.

Wand Quick Coupler — Pulling the brass collar back allows the insertion of pressure nozzle.

Note: If trigger on spray gun is released for more than 2 minutes, water will leak from valve. Warm water will discharge from pump protector onto floor. This system prevents internal pump damage.



Place machine in a convenient location providing ample support, drainage and room for maintenance (see page 8).

Location:

The location should protect the machine from damaging environmental conditions, such as wind, rain and freezing.

- The machine should be run on a level surface where it is not readily influenced by outside sources such as strong winds, freezing temperatures, rain, etc. The machine should be located considering accessibility for the replacing of components and the refilling of detergents, adjustments and maintenance. Normal precautions should be taken by the operator of the machine to prevent excess moisture from reaching the power unit or electrical controls.
- 2. It is recommended that a partition be made between the wash area and the machine to prevent direct spray from the spray gun from coming in contact with the machine. Excess moisture reaching the power unit or electrical controls will reduce the machine's life and may cause electrical shorts.
- 3. During installation of the machine, beware of poorly ventilated locations or areas where exhaust fans may cause an insufficient supply of oxygen. Sufficient combustion can only be obtained when there is a sufficient supply of oxygen available for the amount of fuel being burned. If it is necessary to install a machine in a poorly ventilated area, outside fresh air may have to be piped to the burner and a fan installed to bring the air into the area.
- 4. Do not locate near any combustible material. Keep all flammable material at least 20 feet away. Allow enough space for servicing the machine. Local code will require certain distances from floor and walls. (Two feet away should be adequate).

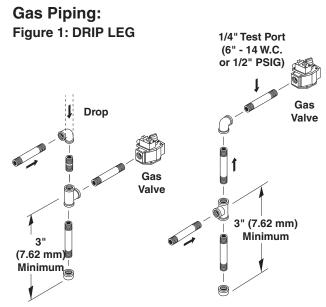
WARNING: Avoid small areas or near exhaust fans.

Gas Codes:

Confer with local gas company and with proper municipal officials regarding any specific code or regulations governing the installation. The installation must conform to local codes.

Electrical:

The machine, when installed, must be electrically grounded in accordance to local codes. Check for proper power supply using a volt meter; check the serial plate for the correct requirements.

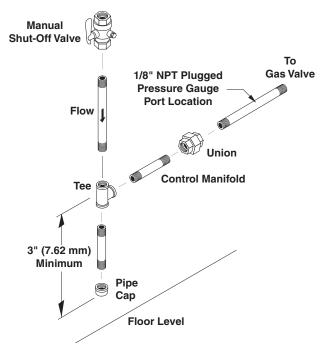


Sediment trap (drip leg) must be installed in the supply line.

Install a union in the gas line adjacent to and upstream from the control manifold and downstream from the manual main shut-off valve. A 1/8" NPT plugged tapping accessible for test gauge connection shall be installed immediately upstream of the gas supply connection for the purpose of determining the gas supply pressure to the burner, and to prevent damage to gas valve.

If a manual gas shut off valve is not in the gas supply line within six feet of the machine and in an accessible location, one shall be installed.

Figure 2: UNION LOCATION



The following pipe and stack sizes are just recommendations. Always consult a local plumber and venting contractor for local codes and regulations during installation.

The following tables are maximum capacity of final stage pipe in thousands of Btu/hr of commercial propane

From first stage regulator (at tank) to second stage regulator

The chart below is based on incoming gas pressure of 10 PSI and a pressure drop of 1 PSI. Numbers are for straight schedule 40 pipe; fittings further reduce capacity.

PROPANE

Length of Pipe	Iron Pi	pe Size
(ft.)	1/2"	3/4"
10	3339	6982
20	2295	4799
30	1843	3854
40	1577	3298
50	1398	2923
60	1267	2649
70	1165	2437
80	1084	2267
90	1017	2127
100	961	2009
150	772	1613
200	660	1381
250	585	1224
300	530	1109
350	488	1020
400	454	949
450	426	890
500	402	841

From second stage regulator to machine.

The following chart is based on incoming gas pressure of 11 w.c.i. and a pressure drop of .5 w.c.i. Numbers are for straight schedule 40 pipe; fittings further reduce capacity.

PROPANE

Length of	Iron Pipe Size		
pipe (ft.)	1/2"	3/4"	1"
10	291	608	1146
20	200	418	788
30	161	336	632
40	137	287	541
50	122	255	480
60	110	231	435
70	102	212	400
80	94	198	372
90	87	185	349
100	84	175	330

The chart below is based on gas pressure in the range 0-.5 PSI, specific gravity of .6, and pressure loss of .5 w.c.i. Numbers are for straight schedule 40 pipe; fittings further reduce capacity.

NATURAL GAS

Length	Iron Pipe Size				
of Pipe (ft.)	3/4"	1"	1-1/4-	1-1/2-	2"
10	360	680	1400	2100	3950
20	250	465	950	1460	2750
30	200	375	770	1180	2200
40	170	320	660	990	1900
50	151	285	580	900	1680
60	138	260	530	810	1520
70	125	240	490	750	1400
80	118	220	460	690	1300
90	110	205	430	650	1220
100	103	195	400	620	1150
150	84	160	325	500	950
200	72	135	280	430	800

Venting:

This machine is to be used indoors and requires ventilation.

When venting the machine, if the machine is to be in an enclosed area with a vent pipe, be sure it is the same size as the stack on the machine. Poor draft will cause the machine to soot and not operate efficiently. When placing the machine for installation, position the vent pipe to be as straight as possible and to protrude through the roof of the building at a proper location and at sufficient height to eliminate down-draft. Venting of a gas fired machine shall be installed with a down-draft diverter located about 3 ft. above machine.

Input - BTU Per Hour Draft Hood & Flue Pipe Size

250,000 - 320,000	8 inch
320,000 - 410,000	9 inch
410,000 - 600,000	10 inch
600,000 - 750,000	12 inch

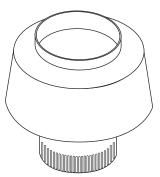
NOTE: If the vent pipe exceeds 10 ft. in length, or contains more than two elbows, use next size larger pipe and draft diverter or the burner will not ignite. No movable vent pipe damper should be used on any installation.

Draft Diverter:

Install the draft diverter above the heating coil. The diverter enhances the draft through the burner by severing the chimney effect created in sections of vent pipe positioned below. It also helps prevent freezing of the coil due to wind chill factors.

Figure 3

Optional



When in a tightly closed room without ventilation openings to the outdoors or other rooms, provisions shall be made for supplying air for combustion through special openings, one near the floor and the other near the ceiling, each to be sized on the basis of one square

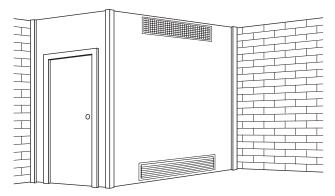
inch or more of free area for each 1,000 BTU input per hour (see Figure 4).

When a room is of unusually tight construction and has a ventilating fan, which may be used for exhausting air outdoors -or has a vented exhaust — it is recommended that combustion air be supplied to the enclosed room through intakes extending to the outside of the building and terminating in down-turned fittings. These should be suitably arranged to prevent obstruction from snow or rain, and include a protecting screen not smaller than 1/4 inch mesh.

Figure 4

Ventilating Air Opening. 1 square inch for each 1000 BTU per hour input.

Illustration showing air openings necessary



to supply air for combustion when installed in an enclosed room.

Water Source:

The water source for the machine should be supplied by a 5/8" I.D. garden hose with a city water pressure of not less than 30 PSI. If the water supply is inadequate, or if the garden hose is kinked, the machine will run very rough and the burner will not fire.

Water Connection:

Connect the high pressure hose by pulling the coupler collar back and then inserting it onto the discharge nipple. Secure it by pushing the collar forward.

Attach the wand into the spray gun using teflon tape on the pipe threads to avoid leaks.

Inspection and Testing Gas Piping:

The building structure should not be weakened by installing the gas piping. The piping should not be supported by other piping, but should be firmly supported with gas hooks, straps, bands or hangers. Butt or lap welded pipe should not be run through or in an air duct or clothes chute.

Before turning gas under pressure into piping, all openings from which gas can escape should be closed. Immediately after turning on gas, the system should be checked for leaks. This can be done by watching the 1/2 cubic foot test dial for 5 minutes for any movement or by soaping each pipe connection and watching for bubbles. If a leak is found, make the necessary repairs and repeat the above test.

Defective pipes or fittings should be replaced and not repaired. Never use a flame or fire in any form to locate gas leaks — use a soap solution.

After the piping and meter have been checked completely, purge the system of air. **DO NOT** bleed the air inside an enclosed room.

During pressure testing of the system at test pressures in excess of 1/2 PSIG, the appliance and its individual shut-off valve must be disconnected from the gas supply piping system or damage to the gas valve will occur.

FOR YOUR SAFETY READ BEFORE LIGHTING

WARNING

If you do not follow these instructions exactly, a fire or explosion may result, causing property damage, personal injury or loss of life.

A. This appliance has a pilot which must be lighted by

When lighting the pilot, follow these instructions exactly.

B. BEFORE LIGHTING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

FOR YOUR SAFETY "WHAT TO DO IF YOU SMELL GAS"

Do not try to light any appliance.

Do not touch any electrical switch, do not use any phone in your building.

Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.

If you cannot reach your supplier, call the fire department.

C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, don't try to repair it; call a qualified service technician. Forced or attempted repair may result in a fire

or explosion.

D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

Gas Pressure:

The ideal incoming gas pressure is 11 water column inches or w.c.i. (min. 6 wc", max. 14 wc" or 1/2 PSIG). The correct operating manifold pressure for natural gas is 3.5 wc" The operating manifold pressure for propane gas is 10 wc" By adjusting the gas valve pressure regulator between 3 and 4 wc" a side range can be achieved for natural gas. Propane is 6-10 wc".

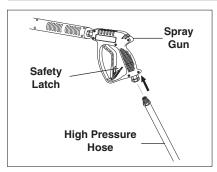
If the desired input rating cannot be obtained within the above manifold pressure adjusting range, then the next size larger or smaller burner orifice should be used.

CHECK LIST BEFORE STARTING:

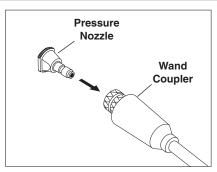
CAUTION! If "NO" is checked on any of the following sixteen questions, do not operate this machine. YES NO

	TES	NO
Has gas supply been inspected by an authorized contractor to meet local codes?		
Is machine protected from downdraft and excessive wind?		
Is machine shielded from moisture or water spray?		
Is the voltage correct and are the circuit breaker and supply cord adequate according to specifications and serial plate notation?		
Is the machine electrically grounded?		
Is there ample water supply?		
Have all flammable liquids or gases been removed from installation location?		
Is there adequate gas supply for the BTU rating of the burner?		
Is incoming gas supply pressure between 6 - 14 water column inches or 1/2 PSIG?		
Has the proper gas regulator been installed for pressure and volume?		
Is the machine properly vented to allow adequate air flow?		
Are the propane tanks large enough, according to rating to prevent freezing (vapor propane machines only)?		
Have gas lines been checked for gas leaks?		
Have gas lines been checked with local codes?		
Have all operators using this machine been instructed properly & have they read the manual?		
Has the machine been installed according to operator's manual instructions?		

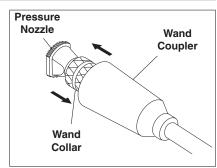
ASSEMBLY INSTRUCTIONS



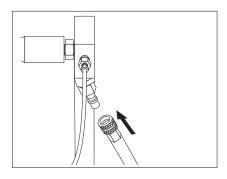
STEP 1: Attach the high pressure hose to the spray gun using teflon tape on hose threads.



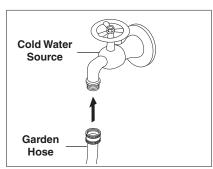
STEP 2: Pull the spring-loaded collar of the wand coupler back to insert your choice of pressure nozzle. CAUTION: Never replace nozzles without engaging the safety latch on the spray gun trigger.



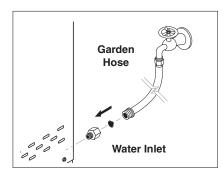
STEP 3: Release the coupler collar and push the nozzle until the collar clicks. Pull the nozzle to make sure it is seated properly.



STEP 4: Connect the high pressure hose to the pump discharge fitting. Push coupler collar forward until secure.

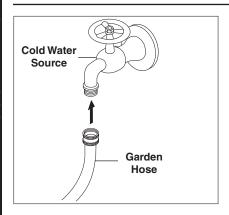


STEP 5: Connect garden hose to the cold water source.

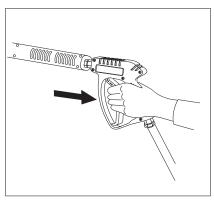


STEP 6: Check inlet filters, remove debris, then connect the garden hose to pump water inlet. CAUTION: Do not run the pump without water or pump damage will result.

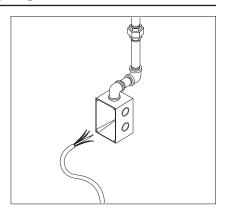
OPERATING INSTRUCTIONS



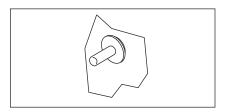
STEP 1: Review installation instructions prior to connecting garden hose to the cold water source and turn water on completely. **Never use hot water.**



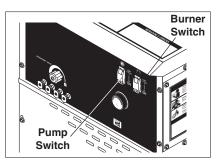
STEP 2: Trigger the spray gun to eliminate trapped air then wait for a steady flow of water to emerge from the spray nozzle.



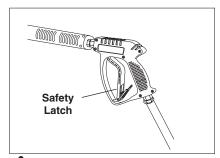
STEP 3: Have an electrician connect power supply into junction box according to information shown on the serial plate before turning gas valve dial to "PILOT" position.



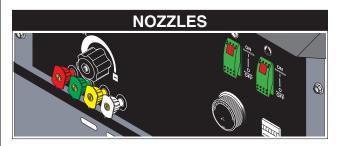
STEP 4: Depress control knob and hold it in. After 5 seconds, depress the red ignitor until you hear a loud click. Repeat 3 or 4 times if necessary until pilot is lit. If pilot does not remain lit, repeat operation, allowing a longer period of time before releasing the knob. After the pilot lights, continue to hold the control knob down for 1 minute. Note: Sufficient time must be allowed for a proper size pilot flame to heat the thermocouple and hold the safety magnet in a locked-up position.



STEP 5: Turn gas cock dial (located on rear of machine) to "PILOT" position. Release dial and turn to full ON. Push pump switch ON, or turn to pump position and pull the trigger on the spray gun allowing cold water to flow. To activate the gas control valve for hot water, push the burner switch to the ON position and pull the trigger on the spray gun.



WARNING! Never replace nozzles without engaging the safety latch on the spray gun trigger.



The five color-coded quick connect nozzles provide a wide array of spray widths from 0° to 40° and are easily accessible when placed in the convenient rubber nozzle holder, which is provided on the front of the machine.

NOTE: For a more gentle rinse, select the white 40° or green 25° nozzle. To scour the surface, select the yellow 15° or red 0° nozzle. To apply detergent select the black nozzle.

AUTO IGNITION OPTION

If your machine has Auto Ignition option, follow these steps.

- 1. Have electrician connect power supply into junction box according to information shown on serial plate and open main gas supply.
- 2. Push pump switch to "ON" position, pull trigger on spray gun.
- 3. After water and pressure is exiting pressure nozzle push burner switch "ON". **Note:** Thermostat should be set at 200°.
- 4. The pilot will ignite first then you will notice a flash of light indicating complete ignition. **Note:** You should hear a clicking sound before the pilot ignites.

DETERGENTS & GENERAL CLEANING TECHNIQUES

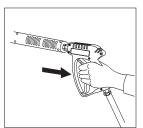


WARNING: Some detergents may be harmful if inhaled or ingested, causing severe nausea, fainting or poisoning. The harmful elements may cause property damage or severe injury.

STEP 1: Use detergent designed specifically for pressure washers. Household detergents could damage the pump. Prepare detergent solution as required by the manufacturer. Fill a container with pressure washer detergent.

STEP 2: Place siphon tube strainer into detergent container open detergent valve. Place the filter end of detergent

suction tube into the detergent container.



STEP 3: Pull trigger to operate machine. Liquid detergent is drawn into the machine and mixed with water. Apply detergent to work area. Do not allow detergent to dry on surface. Follow operating instructions.

IMPORTANT: You must flush

the detergent siphoning system after each use by placing the suction tube into a bucket of clean water, then run the pressure washer for 1-2 minutes.

THERMAL PUMP PROTECTION

If you run your pressure washer for 3-5 minutes without pressing the trigger on the spray gun, circulating water in the pump can reach high temperatures. When the water reaches this temperature, the pump protector engages and cools the pump by discharging the warm water onto the ground. This thermal device prevents internal damage to the pump.

CLEANING TIPS

Pre-rinse cleaning surface with fresh water. Place detergent suction tube directly into cleaning solution and apply to surface at low pressure (for best results, limit your work area to sections approximately 6 feet square and always apply detergent from bottom to top). Allow detergent to remain on surface 1-3 minutes. Do not allow detergent to dry on surface. If surface appears to be drying, simply wet down surface with fresh water. If needed, use brush to remove stubborn dirt. Rinse at high pressure from top to bottom in an even sweeping motion keeping the spray nozzle approximately 1 foot from cleaning surface. Use overlapping strokes as you clean and rinse any surface. For best surface cleaning action spray at a slight angle.

Recommendations:

- · Before cleaning any surface, an inconspicuous area should be cleaned to test spray pattern and distance for maximum cleaning results.
- · If painted surfaces are peeling or chipping, use extreme caution as pressure washer may remove the loose paint from the surface.
- Keep the spray nozzle a safe distance from the surface you plan to clean. High pressure wash a small area, then check the surface for damage. If no damage is found, continue to pressure wash-



CAUTION - Never use:

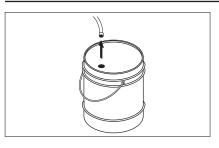
- Bleach, chlorine products and other corrosive chemicals
- Liquids containing solvents (i.e., paint thinner, gasoline, oils)
- Tri-sodium phosphate products
- Ammonia products
- Acid-based products

These chemicals will harm the machine and will damage the surface being cleaned.

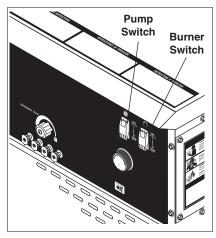
RINSING

It will take a few seconds for the detergent to clear. Apply safety latch to spray gun. Select and install desired high pressure nozzle. NOTE: You can also stop detergent from flowing by removing detergent siphon tube from bottle.

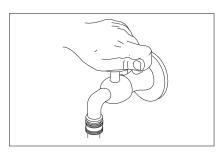
SHUTTING DOWN AND CLEAN-UP



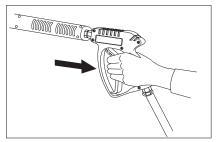
STEP 1: Remove detergent suction tube from container and insert into one gallon of fresh clean water. Pull trigger on spray gun and siphon water for one minute.



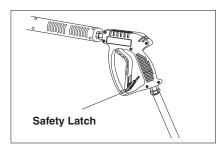
STEP 2: Turn/push burner switch to "OFF" position. Open spray gun allowing water to cool. Then turn/push pump switch to "OFF" position.



STEP 3: Turn off water supply.



STEP 4: Press trigger to release water pressure.



STEP 5: Engage the spray gun safety lock.

STORAGE

CAUTION: Always store your pressure washer in a location where the temperature will not fall below 32°F (0°C). The pump in this machine is susceptible to permanent damage if frozen. FREEZE DAMAGE IS NOT COVERED BY WARRANTY.

- 1. Stop the pressure washer, squeeze spray gun trigger to release pressure.
- Detach water supply hose and high pressure hose.

- 3. Turn on the machine for a few seconds, until remaining water exits. Turn off immediately.
- 4. Do not allow high pressure hose to become kinked.
- 5. Store the machine and accessories in a room which does not reach freezing temperatures.

CAUTION: Failure to follow the above directions will result in damage to your pressure washer.

BASIC FACTS

Based on 60°		Propane	Butane	
1 Cu. Ft. NG Approx 1,000 BTU				
Formula		C3H8	C4H10	
Vaporization Point (°F)		-43.7	31.1	
Specific Gravity (Vapor)		1.522	2.006	
Specific Gravity (Liquid)		0.508	0.584	
Lbs. per Gal. (Liquid)		4.23	4.87	
BTU per Cu. Ft. (Vapor)		2.563	3.39	
BTU per Gal. (Liquid)	91.547	102.032		
BTU per Lb. (Liquid)	21.591	21.221		
Cu. Ft. per Lb. (Liquid)	8.607	6.53		
Cu. Ft. per Gal. (Liquid)	Cu. Ft. per Gal. (Liquid)			
Octane Number		125	91	
Molecular Weight		44.09	58.12	
To Calculate Running Cost:	1,000 BTU = 1 Cu. Ft.	•		
	100 Cu. Ft. = 1 Therm			
	1 Therm = 1 Hour			
	Cost of Gas per Therm = Cost to	Run		
Example Using Natural Gas at 50¢ Therm:	400,000 BTU Machine			
	400 Cu. Ft. (400,000 / 1,000)			
	4 x 50¢ = \$2.00 / Hour to Run	((400 / 100) x cos	st of gas)	

PRESSURE EQUIVALENTS

Simply stated, pressure is the force exerted by a gas or liquid attempting to escape from a container. It is useful to know how strong this "attempt to escape" is. Pressure can be measured with a manometer or with a pressure gauge. At the lower levels, it is expressed in "water column inches" i.e. 11 w.c.i. Higher pressures are expressed in terms of the force exerted against a square inch of area, for example, 125 lbs. per square inch (125 psi).

1 water column inch	Ш	50 oz./sq. in.	11 water column inches	П	6.35 oz./sq. in.
11 water column inches	II	4 lb./sq. in.	1 lb./sq. in.	II	27.71 water column inches
1 lb./sq. in.	=	2.04" Mercury	1" Mercury	=	.39 lb./sq. in
1 Std. Atmosphere	=	14.73 lbs./sq. in.			

TROUBLESHOOTING

PROBLEM	POSSIBLE CAUSE	SOLUTION
NO SPARK - NO	No main power	Restore power.
PILOT GAS	Faulty limit switch	Test/replace.
	Faulty wiring	Test wiring.
SPARK - BUT NO	No gas supplied to pilot valve	Check for availability of gas.
PILOT LIGHT	Manual valves in ""OFF" position	Turn manual valve and gas cock to full "ON". Check pilot key adjustment.
	Faulty pilot valve	Test gas valve.
	Faulty wiring	Test wiring.
	Restricted pilot line or clogged pilot orifice	Clean pilot tubing and orifices.
PILOT GAS - BUT NO SPARK	Broken or shorted electrode assembly	Test/replace.
PILOT LIT - BUT	Faulty wiring	Test wiring.
MAIN BURNER	Low pilot flame	Check inlet pressure, pilot oriface.
WON'T COME ON	Improper alignment of sensor in pilot flame	Adjust alignment.
	Faulty main gas operator in gas control	Test gas valve - repair/replace.
	Faulty flame sensor	Test sensor, wiring - repair/replace.
PILOT CYCLES OFF	Faulty pilot valve	Test gas valve.
AND ON BY ITSELF	Faulty wiring	Test wiring.
MAIN BURNER	Low pilot flame	Check inlet pressure, pilot oriface.
SHUTS DOWN	Improper alignment of sensor in pilot flame	Adjust alignment.
	Faulty main gas operator in gas control	Test gas valve - repair/replace.
	Faulty flame sensor	Test sensor, wiring - repair/replace.
LOW OPERATING	Faulty pressure gauge	Install new gauge.
PRESSURE	Insufficient water supply	Use larger garden hose. Clean filter washer at water inlet.
	Old, worn or incorrect spray nozzle	Match nozzle number to machine and/or replace with new nozzle
	Belt slippage	Tighten or replace. Use correct belt.
	Plumbing or hose leak	Check plumbing system for leaks. Retape leaks with teflon tape.
	Faulty or misadjusted unloader valve (where applicable)	Adjust unloader for proper pressure. Install repair kit when needed.
	Worn packing in pump	Install new packing kit
	Fouled or dirty inlet or discharge valves in pump	Clean inlet and discharge valve.
	Worn inlet or discharge valves	Replace with valve kit.
	Obstruction in spray nozzle	Remove obstruction.
	Leaking pressure control valve (where applicable)	Rebuild or replace as needed.
	Detergent metering valve left open sucking air or faulty metering valve	Close and/or replace metering valve.
	Slow motor RPM	Check incoming voltage.
LOW WATER	Improper size of gas lines	See page 7 for sizing of gas lines.
TEMPERATURE	Low gas pressure	Increase gas pressure to machine.
	Improper pressure regulator	Specify BTU, building gas pressure 11 w.c.i. to machine for correct sizing of regulator.
	Low gas pressure	Increase gas pressure as described on page 8.
	Soot buildup on coils not allowing heat transfer	Clean coils
	Improper burner nozzle	See serial plate

TROUBLESHOOTING

PROBLEM	POSSIBLE CAUSE	SOLUTION
WATER	Incoming water to machine warm or hot	Lower incoming water temperature.
TEMPERATURE TOO HOT	Gas pressure too high	See page 10 for specifications for proper gas pressure.
	Detergent line sucking air	Tighten all clamps. Check detergent lines for holes.
	Defective high limit switch	Replace.
	Incorrect burner nozzle size	See serial plate.
	Insufficient water supplied	Check water GPM to machine.
	Restricted water flow	Check nozzle for obstruction, proper size.
PRESENCE OF	Oil seal worn	Check and replace if necessary.
WATER IN OIL	High humidity in air	Check and change oil twice as often.
WATER DRIPPING FROM	Piston packing worn	Check and replace if necessary.
UNDER PUMP	O-Ring plunger retainer worn	Check and replace if necessary.
DETERGENT NOT	Air leak	Tighten all clamps. Check detergent lines for holes.
DRAWING	Detergent metering valve packing not tight or packing worn	Tighten nut. Replace valve or packing.
	Filter screen on detergent suction hose plugged	Clean or replace.
	Dried up detergent plugging metering valve	Disassemble and clean thoroughly.
	High viscosity of detergent	Dilute detergent to specifications.
	Restriction behind float tank screen removed	Install restriction.
	Hole in detergent line(s)	Repair hole.
	Strainer basket plugged	Remove and clean.
	Connections on selector valve loose	Put teflon tape on all pipe connections.
	Detergent solenoid not opening (where applicable)	Check flow switch, replace detergent solenoid.
PUMP RUNNING	Pump sucking air	Check water supply and possibility of air seepage.
NORMALLY BUT PRESSURE LOW	Valves sticking	Check and clean or replace if necessary.
ON	Unloader valve seat faulty	Check and replace if necessary.
INSTALLATION	Nozzle incorrectly sized	Check and replace if necessary (See serial plate for proper size).
	Worn piston packing	Check and replace if necessary.
FLUCTUATING	Valves worn	Check and replace if necessary.
PRESSURE	Blockage in valve	Check and replace if necessary.
	Pump sucking air	Check water supply and air seepage at joints in suction line.
	Worn piston packing	Check and replace if necessary.
PUMP NOISY	Air in suction line	Check water supply and connections on suction line.
	Broken or weak inlet or discharge valve springs	Check and replace if necessary.
	Excessive matter in valves	Check and clean if necessary.
	Worn bearings	Check and replace if necessary.
OIL DRIPPING	Oil seal worn	Check and replace if necessary.
EXCESSIVE VIBRATION IN	Irregular functioning of the valves	Check and replace if necessary.
DELIVERY LINE RELIEF VALVE LEAKS WATER	Relief valve defective	Replace or repair.

Spray Nozzles:

Each machine is equipped with one or more spray nozzles, depending on the model. Different spray nozzles are calibrated for each machine, depending on the flow and pressure of that particular model. Spray nozzles vary in bore size and angle of spray. Popular spray angles are 0°, 15°, 25°, 40°. When ordering, please specify size and angle of nozzle. Nozzle size for each machine is located on the serial plate.

Unloader Valves:

Unloader valves relieve pressure in the line when a spray gun is closed. Unloader valves are preset and tested at the factory before shipping. Occasional adjustment of the unloader may be necessary to maintain correct pressure. For valve adjustment contact your nearest dealer or call technical support.

Winterizing Procedure:

Damage due to freezing is not covered by warranty. Adhere to the following cold weather procedures whenever the washer must be stored or operated outdoors under freezing conditions.

It is necessary to protect your machine against freezing when temperatures drop below 32° F. Siphoning a small amount of antifreeze into the system is recommended. This is done by pouring a 50-50 mix of antifreeze and water into the float tank and then siphoning 100% antifreeze through the detergent line with the pump on. If compressed air is available, an air fitting can be screwed into the float tank strainer fitting, and by injecting compressed air, all water will be blown out of the system. The use of a draft diverter will prevent the wind chill factor from freezing the coil.

Low Pressure Diagnosis:

(Machines with spray gun)

Refer to Troubleshooting Chart for low pressure. If the trouble is found to be either the unloader or the pump, your next step is to determine which is the problem. This can be done by eliminating the unloader from the system and attaching the 50' discharge hose directly to the pump. If high pressure is developed in this manner, the pump is good and the unloader needs to be repaired or replaced. If low pressure is still present, then the pump needs repairing.

CAUTION: When using this procedure to test components keep the spray gun open at all times.

High Limit Hot Water Thermostat:

For safety, each machine is equipped with an adjustable thermostat. In the event the temperature of the water should exceed its operating temperature, the thermostat will turn the burner off until the water cools.

Pumps:

Use only SAE30 weight non-detergent oil. Change oil after first 50 hours of use. Thereafter, change oil every three months or at 500 hour intervals. Oil level should be checked through use of the dipstick found on the top of the pump or by the red dot visible through the oil gauge window. Oil should be maintained at that level.

HEATING COILS

To Check Water Heater Coil for Leaks:

With the main burners "OFF" start the pumping unit and allow it to run for a few minutes. With a drop light or flashlight, check the burner compartment. If no leaks are visible and water is dripping from the coils, then it is condensation from the flue gases when the burners are on.

Condensation from Heating Coil:

When cold water is being pumped into the water heater coils and the burners are on, condensation will form on the coils and drip down into the burner compartment. This will give the appearance of a leaking coil, particularly on cold humid days.

Deliming Coils:

In alkaline water areas, lime deposits can accumulate rapidly inside the coil pipes. This growth is increased by the extreme heat build up in the coil. The best prevention for liming conditions is to use high quality cleaning detergents. In areas where alkaline water is an extreme problem, periodic use of Manufacturers Deliming Powder (part #9-028008) will remove lime and other deposits before coil becomes plugged. (See following Instructions for use of Deliming Powder.)

Periodic flushing of coils is recommended.

- 1. Fill a container with 4 gallons of water, then add 1 lb. of deliming powder. Mix thoroughly.
- 2. Remove nozzle from spray gun assembly and put spray gun into container. Secure the trigger on the spray gun into the open position.
- 3. Attach a short section (3-5 ft.) of garden hose to machine to siphon solution from an elevated container, or add mixture to the float tank. Turn pump switch on allowing solution to be pumped through coils and back into the container. Solution should be allowed to circulate 2-4 hours.
- After circulating solution, flush entire system with fresh water. Reinstall wand assembly to spray gun.

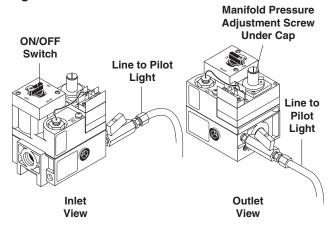
Gas Valve Regulator Adjustment:

(See Fig. 5)

Adjustment of the built-in regulator isn't normally necessary, since it is preset at the factory. However, field adjustment may be accomplished as follows:

- 1. Attach manometer at both inlet and outlet pressure ports.
- 2. Remove manifold pressure adjustment screw
- 3. With small screwdriver, rotate manifold pressure adjustment screw clockwise to increase or counterclockwise to decrease gas pressure.
- 4. Replace manifold pressure adjustment screw cap.

Figure 5



Gas Valve Adjustment

Pilot Burner Adjustment:

- 1. Remove pilot adjustment cap.
- 2. Adjust pilot key to provide properly sized flame.
- 3. Replace pilot adjustment cap.

Rupture Disk:

If pressure from pump or if thermal expansion should exceed safe limits, the rupture disk will burst, allowing high pressure to be discharged through hose to ground. When the disk ruptures, it will need to be replaced. Torque to 35 ft. lbs.

PROPANE GAS (Vapor Fuel Only)

General Safety Precautions:

Have a qualified gas service person assist in any gas burner installation or service. Few maintenance people or mechanics are knowledgeable in gas controls or related safety practices. Since propane gas is heavier than air, unburned propane gas will gravitate to the floor rather than rise out of the stack. Hence, adequate floor space and good ventilation are especially important with propane systems.

Gas Pressure Requirements:

All propane fired machines operate on gas phase only. They are designed to operate at a pressure of 11 w.c.i. (between 1/3 and 1/2 of one PSI), and are often operated at even higher pressures when extra heat is needed.

Exterior regulators are needed to control the system. Propane bottles are not included with the machine. A high pressure regulator should be installed on the propane bottle and a low pressure regulator attached to the pressure washer.

Propane Cylinder Capacity:

An important consideration with propane systems is the capacity of the supply cylinder relative to the needs of the burner. The burner operates on propane as a gas. As gas is used from the propane cylinder, the liquid in the cylinder boils to maintain gas pressure. This boiling process cools the liquid, and in a heavy, continuous-demand situation, the liquid temperature can fall to the point at which it cannot provide gas as rapidly as is needed. In this case, it may be necessary to warm the propane cylinder by directing a warm spray, not over 120°, on the cold cylinder, or by manifolding two propane bottles together to increase total vaporization capacity. It is recommended that a minimum 100 lb. propane bottle be used on the machine, depending on the length of running time desired.

BURNER FEATURES

Operated Automatic Valve:

This machine is equipped with a thermopile self-powered combination gas control. This system is designed as a constant burning pilot. Lighting of the pilot is accomplished by manually lighting the pilot. A thermostat and flow switch control the main solenoid valve.

Care of Main Burner:

Because of condensation from the heater coils dripping down on the burners, scale buildup may occur in the burner jet orifices.

1. TO REMOVE BURNER MANIFOLD FROM WATER HEATER COIL:

Turn off the gas at the main burner by turning the knob to the "OFF" position on the gas valve and main gas supply.

Disconnect the pilot and ignition lines from the gas valve. Disconnect union in main burner line. (Remove the nuts from the U-bolts, item 21 on page 30). Slide burner manifold out through shell opening.

2. TO CLEAN BURNER JETS:

Select proper size drill for type of gas involved. Use vise to hold drill and to ream out each jet orifice.

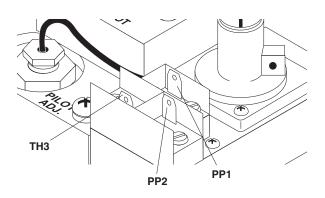
If the water heater will be exposed to freezing weather, an antifreeze solution should be circulated through the coils by whatever means are available for the particular system the water heater is used on.

BURNER TROUBLESHOOTING

Millivolt System Check:

This machine has a thermopile self-powered combination gas control. Before checking the millivolt system, the following operations should be performed and observations made:

- 1. Inspect system for proper wiring.
- 2. The switch leads and all wire connections should be cleaned and tightened to eliminate all unnecessary
- 3. Clean and/or adjust pilot for maximum flame impingement on the thermopile.
- 4. If pilot will not remain lit when gas cock dial is released, check automatic pilot (Step D).



Check Test	To Test	Connect Meter Leads to Terminals	Switch Flow & Burner Contacts	Meter Reading Should Be
А	Complete System	2 & 3	Closed	100 MV or More
В	Thermopile Output	1 & 2	Open	Greater than 250
С	System Resistance	1 & 3	Closed	Less than 35
D	Autopilot Dropout	1 & 2	Open	Between 120-30 MV

The millivolt system and individual components may be checked with a DC millivolt meter having a 0-1000 MV range. Conduct each check as shown in the chart below by connecting the meter test leads to terminals as indicated. All readings are closed circuit.

A. Complete Millivolt System Check

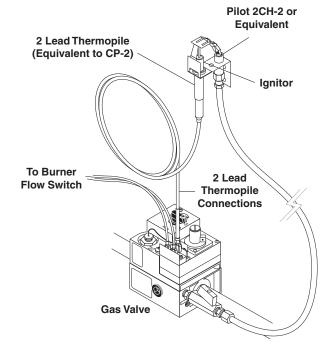
("A" Reading = Switch contacts CLOSED - Gas Cock Dial "ON" - Main burner should come ON).

- 1. If the reading is more than 100 millivolts and the automatic valve still does not come on, replace the automatic valve operator.
- 2. If the closed circuit reading ("A" Reading) is less than 100 millivolts, determine cause for low reading - proceed as follows:

B. Thermopile Output Reading Check

("B" Reading = Switch contacts OPEN - Main burner OFF).

If the minimum 250 millivolt reading is not obtainable, readjust pilot for maximum millivolt output. If millivolt reading is still below minimum specified, replace thermopile.



C. System Resistance Check

("C" Reading = Switch contacts CLOSED - Gas Cock "ON" - Main burner should be ON)

If the "C" Reading is more than that specified for the system being checked, this indicates the resistance in the system is excessive and must be reduced. To correct:

- a. Clean and tighten switch leads and connections.
- b. Shorten switch lead wires and/or replace with heavier gauge wire.
- c. Cycle switch rapidly to clean contacts.

D. Automatic Pilot Dropout Check

- Hold gas cock dial depressed in pilot position until maximum output is observed. Then extinguish pilot and observe meter.
- Dropout of automatic pilot magnet (sound should be audible) should occur between 120 millivolts and 30 millivolts. If dropout occurs outside these limits, change the automatic pilot magnet assembly.

PREVENTATIVE MAINTENANCE

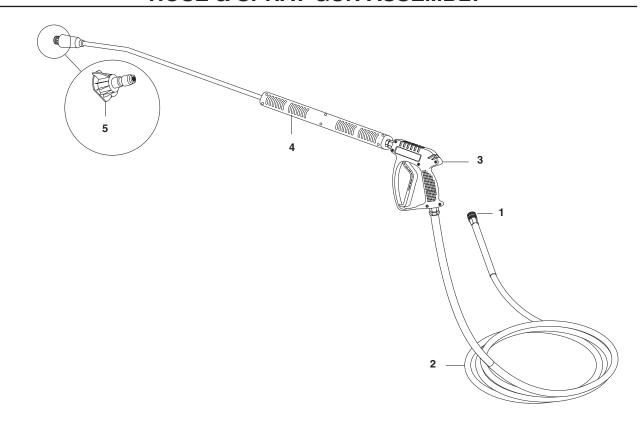
This pressure washer was produced with the best available materials and quality craftsmanship. However, you as the owner have certain responsibilities for the correct care of the equipment. Attention to regular preventative maintenance procedures will assist in preserving the performance of your equipment. Contact your dealer for maintenance. Regular preventative maintenance will add many hours to the life of your pressure washer. Perform maintenance more often under severe conditions.

MAINTENANCE SCHEDULE				
Replace Fuel Lines		Annually		
Rump Oil	Inspect	Daily inspect the oil level		
Pump Oil	Change	After first 50 hours, then every 500 hours or annually		
Clean Burner Filter		Annually		
Remove Burner Soot F	rom Heating Coil	Annually		
Check Belt Tension		Monthly		
Descale Coil		Annually - (more often if required)		
Replace High Pressure Nozzle		Every 6 months		
Replace Quick Connec	ets	Annually		
Clean Water and Dete	rgent Screen/Filter	Weekly		
Clean Float/Supply Tar	nk	Every 6 months		
Replace HP Hose		If there is any sign of wear		
Grease Motor		Every 10,000 hours		
Check Burner Pilot Jet	s	Annually		
Pressure Relief Valve		Annually		

OIL CHANGE RECORD

Date Oil Changed Month/Day/Year	Estimated Operating Hours Since Last Oil Change

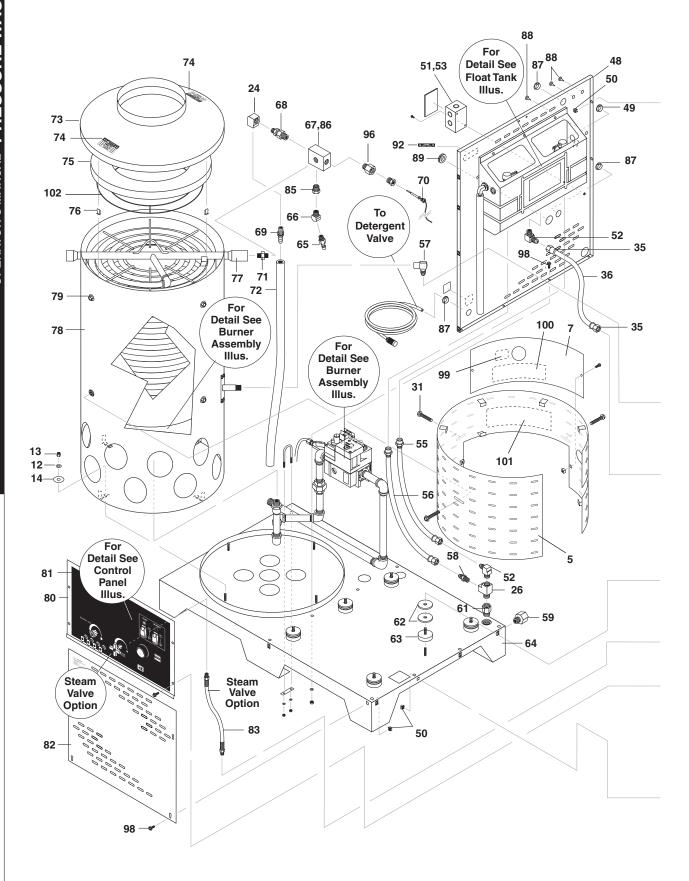
HOSE & SPRAY GUN ASSEMBLY



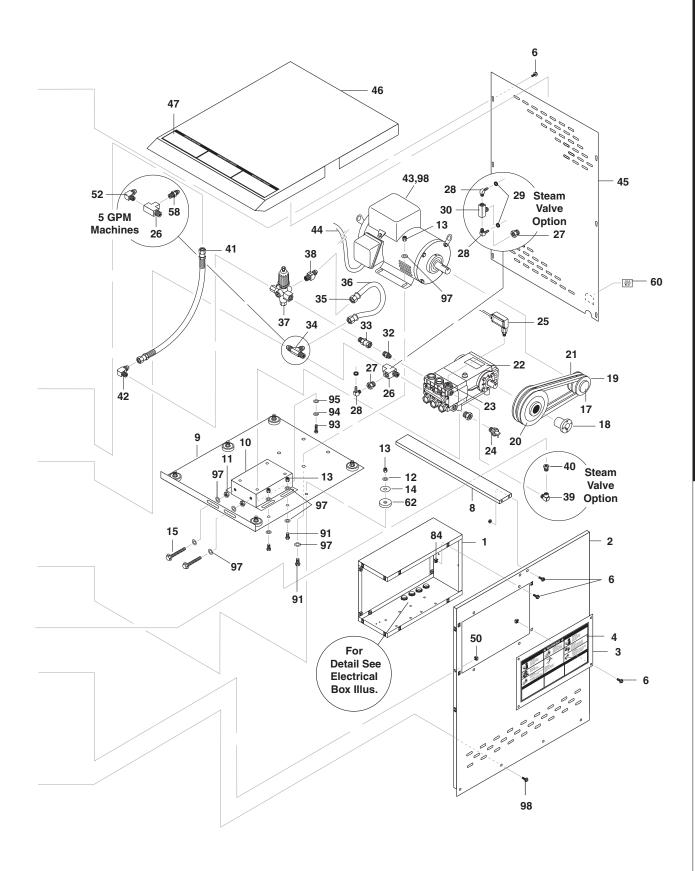
HOSE & SPRAY GUN PARTS LIST

ITEM	PART NO.	DESCRIPTION	QTY
1	9.802-166.0	Coupler, 3/8" Female 2-2002	1
2	8.739-148.0	Hose, 3/8" x 50', 1 Wire, Blue, Tuff-Flex 8.739-148.0	1
3	8.711-348.0	Spray Gun, Shut-Off AP-1000 4-01246	1
4	9.803-805.0	Lance, Spray, Insulated 4-0111021	1
5	8.712-357.0	Nozzle, SAQCMEG 0005.5 Red (5030, 4020) 4-12805500	1
	8.712-358.0	Nozzle, SAQCMEG 1505.5 Yellow (5030, 4020) 4-12805515	1
	8.712-359.0	Nozzle, SAQCMEG 2505.5 Green (5030, 4020) 4-12805525	1
	8.712-360.0	Nozzle, SAQCMEG 4005.5 White (5030, 4020) 4-12805540	1
	8.712-345.0	Nozzle, SAQCMEG 0004 Red (3530) 4-12804000	1
	8.712-346.0	Nozzle, SAQCMEG 1504 Yellow (3530) 4-12804015	1
	8.712-347.0	Nozzle, SAQCMEG 2504 Green (3530) 4-12804025	1
	8.712-348.0	Nozzle, SAQCMEG 4004 White (3530) 4-12804040	1

EXPLODED VIEW



EXPLODED VIEW



EXPLODED VIEW PARTS LIST

ITEM	PART NO.	DESCRIPTION		QTY
1	9.802-969.0	Box, Electrical	95-07163028	1
2	8.912-580.0	Panel, Front	95-07163113	1
3	9.802-982.0	Cover, E-Box Access	95-07163114	1
4	9.800-012.0	Label, Warning	10-07994	1
5	8.930-190.0	Shield, Heat, NG (4020, 5030)	8.930-190.0	1
6	9.802-754.0	Screw, 1/4" x 1/2" HH NC, Whiz Loc (4020, 5030)	90-19711	32
		(3530)		30
7	8.930-335.0	Cover, Outer Heat Shield (4020, 5030)	8.930-335.0	1
8	8.912-596.0	Brace, Panel	95-07163119	1
9	9.803-130.0	Platform, Motor 3/16"	95-071210136	1
10	9.803-131.0	Rail, Pump or Generator Combo	95-07121112	1
11	9.802-789.0	Nut, 3/8" Hex, NC	90-2007	2
12	9.802-807.0	Washer, 3/8" SAE, Flat	90-4002	10
13	9.802-779.0	Nut, 3/8" ESNA, NC	90-2002	18
14	9.802-811.0	Washer, 3/8" x 1-1/2", Fender, SAE	90-4007	12
15	9.802-735.0	Bolt, 3/8" x 5-1/2", Tap	90-1025	2
16	9.802-792.0	▲ Nut, Cage, 3/8" x 12 Gauge	90-2020	8
17	Bushing, See S	Specifications Pages		
18		Specifications Pages		
19	Pulley, See Sp	ecifications Pages		
20		ecifications Pages		
21		ifications Pages		
22		ecifications Pages		1
23	70-400146	Cap, Valve, w/1/4" Gauge Port	70-400146	1
24	8.706-819.0	Elbow, 3/8" Female, Brass	2-1019	1
25	9.802-458.0	Switch, Pressure N/O, 1/4" NPT SS	6-021720	1
26	8.706-860.0	Tee, 1/2" Street	2-1042	2
		(5 Gpm)		3
27	8.706-915.0	Bushing, Reducer, 1/2" x 1/4"	2-1076	1
28	8.706-958.0	Hose Barb, 1/4" Barb x 1/4" Pipe, 90°	2-1089	1
		(w/Steam Option)		2
29	8.709-069.0	Clamp, Screw, #4	2-9000	3
30	8.706-854.0	Tee, 1/4" Branch Male (Steam Option)	2-1037	1
31	9.802-727.0	Bolt, 3/8" x 1-3/4" Tap (4020, 5030)	90-1019	3
32	9.802-036.0	Nipple, 1/2" JIC, 3/8" Pipe	2-0051	1
33	9.802-048.0	Swivel, 1/2" JIC Female, 3/8" Male	2-0079	<u>.</u> 1
34	9.802-134.0	Tee, 1/2" x 1/2" JIC 51# (All except 5030)	2-10712	<u>·</u> 1
35	9.802-151.0	Swivel, 1/2" JIC Fem, Push-On (5030)	2-1105	4
	9.802-152.0	Swivel, 3/4" SAE Fem, Push-On (5030)	2-11050	2
36	9.802-259.0	Hose, 1/2", Push-On (5030)	4-02110000	3 ft.
	9.802-261.0	Hose, 3/4", Push-On (5030)	4-02120000	3 ft.
37	8.715-483.0	Unloader, AL-VRT 607, 7.8 GPM @ 4200 PSI	5-3208	1
38	9.802-133.0	Elbow, 1/2" JIC x 3/8", 45°	2-106301	<u>'</u> 1
39	8.706-207.0	Elbow, 3/8", Street (Steam Option)	2-100301	
		Bushing, 3/8" x 1/4" Steel (Steam Option)		
40	8.706-297.0		2-00682	1
41	9.802-241.0	Hose, 3/8" x 25", 2 Wire, Pressure Loop	4-02047725	1
42	9.802-039.0	Elbow, 1/2" JIC, 3/8", 90°	2-0053	1

EXPLODED VIEW PARTS LIST

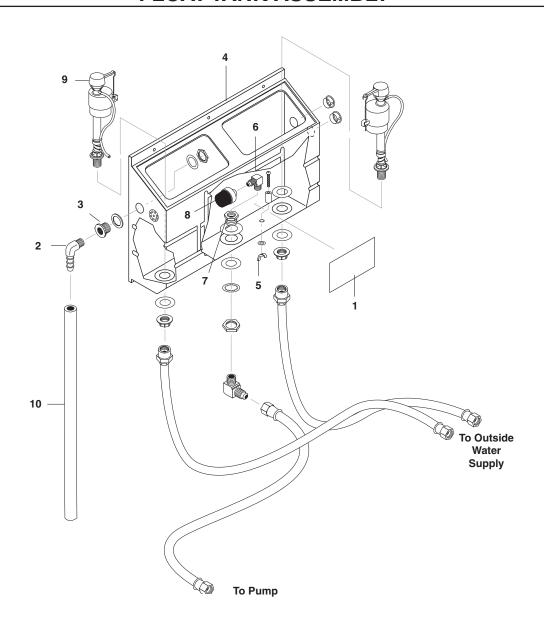
ITEM	PART NO.	DESCRIPTION		QTY
43	Motor, See Spe	ecifications Pages		
44	9.802-436.0	Cord, Service, SEO, 10/3 Coleman (4020A, 5030B)	6-0108	9.25 ft.
	9.802-425.0	Cord, Service, SO, 8/3 Coleman (3530A)	6-0102	9.25 ft.
	9.802-429.0	Cord, Service 12/4 (5030C)	6-0105	9.25 ft.
	9.802-426.0	Cord, Service 8/4 (5030B)	6-01021	9.25ft.
45	8.912-591.0	Panel, Side, Left	95-07163117	1
46	8.912-586.0	Cover, Top	95-07163116	1
47	9.800-030.0	Label, Operating Instructions	10-99075	1
48	8.912-566.0	Panel, Rear	95-07163102	1
49	9.802-105.0	Plug, 7/8" Plastic	2-0148	1
50	9.802-794.0	Nut, Cage, 1/4" x 12 Gauge (4020, 5030) (3530)	90-20231	40 38
51	9.802-484.0	Box, Junction 3 Hole, 3/4"	6-04110	1
52	9.802-131.0	Elbow, 1/2" JIC x 1/2", 90° (5030)	2-1062	1
	9.802-132.0	Elbow, 3/4" JIC x 1/2", 90° (5030)	2-10630	2
53	9.802-483.0	Cover Plate, Junction Box, 2" x 4"	6-0411	1
	9.800-040.0	▲ Ground Label	11-1042	1
55	9.802-257.0	Inlet Hose, 30", Water Supply	4-02100030	1
56	9.802-258.0	Inlet Hose, 45", Water Supply	4-02100045	1
57	9.802-043.0	Elbow, 1/2" JIC x 1/2" Fem, 90°	2-00602	1
58	9.802-128.0	Nipple, 1/2" JIC 1/2" MPT Pipe (5030) (All others)	2-1053	2
59	9.802-146.0	Swivel, 1/2" MP x 3/4" GHF, w/Strainer	2-10942	1
60	9.800-020.0	Label, Cold Water Inlet	10-09003	1
61	8.706-984.0	Adapter, 1/2" x 1/2" Pipe	2-1100	1
62	9.802-067.0	Bumper Pad, Engine	2-0108	18
63	9.802-066.0	Pad, Soft Rubber, 50 DURO	2-01041	6
64	9.802-977.0	Assembly, Frame	95-07163100	1
65	9.802-171.0	Nipple, 3/8" x 3/8" NPT ST Male	2-2007	1
66	9.802-041.0	Elbow, 3/8" Steel, Street, 45°	2-00575	1
67	9.802-871.0	Block, Discharge, 1/2" x 1/2" Brass	95-07101226	1
68	9.802-192.0	Disk, Rupture Assy, 7000 PSI	2-3409	1
69	8.707-019.0	Hose Barb, 1/2" Barb x 3/8" MPT, Push-On	2-1108	1
70	9.802-285.0	Thermostat, Adjustable, 302°F	4-05088	1
71	8.705-975.0	Nipple 1/2" Hex, Steel	2-0008	1
72	9.802-259.0	Hose, 1/2" Push-On	4-02110000	3.33 ft.
73	9.802-976.0	Top, Burner Wrap, 20"	95-07163099	1
74	9.800-006.0	Label, Hot/Caliente w/Arrows Warning	10-02025A	2
75	8.930-140.0	Insulation, Tank Head, 20", 10" Opening	8.930-140.0	1
76	9.802-825.0	Clip, Retaining, U-Type	90-50045	4
77	9.803-135.0	Coil, Dura, 20" Dia., SCH. 80	95-07121220	1
78	9.802-974.0	Wrap, Outer Assy, 20" Coil	95-07163094	1
79	9.802-720.0	Bolt, 3/8" x 1", NC HH (4020, 5030) (3530)	90-1016	5 8
80	9.802-988.0	Cover, Control Panel, Logo	95-07163126	1
	9.802-983.0	Cover, Control Panel, Remote	95-07163115	1

EXPLODED VIEW PARTS LIST

ITEM	PART NO.	DESCRIPTION		QTY
81	8.900-904.0	Label, Control Panel, Logo	11-0353	1
	8.900-905.0	Label, Control Panel, Remote Logo	11-0354	1
82	8.912-593.0	Panel, Side, Right	95-07163118	1
83	9.802-231.0	Hose, 1/4" x 36", 2 Wire, Gauge Hose (Steam Option)	4-02021236	1
84	9.802-793.0	Nut, Cage, 1/4" x 16 Gauge	90-2022	4
85	8.706-294.0	Bushing, 1/2" x 3/8" Steel	2-00681	1
86	9.800-021.0	Label, Hot Water Outlet	10-09004	1
87	9.802-104.0	Bushing, 1" Snap	2-01411	3
88	9.802-068.0	Plug, Rubber	2-01081	3
89	9.802-065.0	Grommet, 1-5/16" Rubber	2-01037	1
90	9.802-520.0	▲ Strain Relief, 3/4" (4020)	6-0517	1
	9.802-522.0	▲ Strain Relief, 1" (3530A, 5030B,C)	6-05171	1
91	9.802-720.0	Bolt, 3/8"	90-1016	8
92	9.800-016.0	Label, Disconnect Pwr Supply	10-08021	1
93	9.802-741.0	Bolt, 8mm x 16mm Hex Head	90-1030	4
94	9.802-813.0	Washer, 5/16" Lock Split Ring	90-4008	4
95	8.718-980.0	Washer, 5/16" Flat	90-4001	4
96	9.802-047.0	Adapter, 1/2" x 1/2" Pipe STL	2-00742	1
97	9.802-807.0	Washer, 3/8"	90-4002	20
98	9.802-753.0	Screw, 1/4 x 3/4 HH NC Whiz Loc	90-19710	12
99	9.800-028.0	Label, Pilot Light Hole	10-99032	1
100	8.932-962.0	Label, Burner Instructions	10-02020	1
101	9.800-031.0	Label, Pilot Light Warning	10-99077	1
102	8.719-940.0	Retainer Ring, Insulation	95-07104928	1

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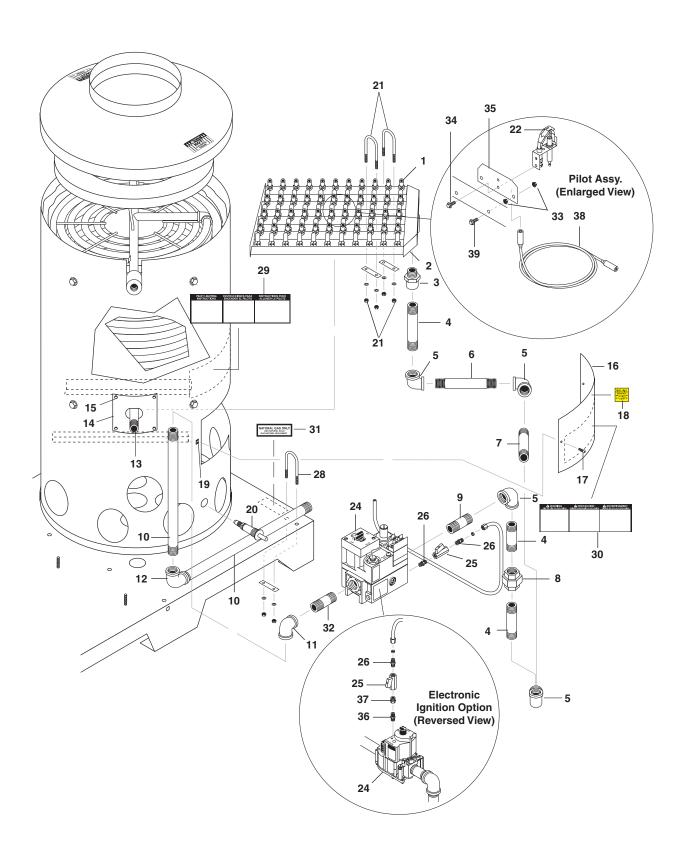
FLOAT TANK ASSEMBLY



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ITEM	PART NO.	DESCRIPTION		QTY
1	8.900-931.0	Label, Stripe 17"	11-0603	1
2	9.802-050.0	Adapter, 3/4" x 3/4" MT x Insert, 90°	2-0100379	1
3	9.802-052.0	Bulkhead, 3/4" Polypropylene	2-010058	1
4	9.802-084.0	Tank, Plastic Universal Float	2-01164	1
5	9.802-106.0	Plug, Float Tank	2-0151	1
6	9.802-131.0	Elbow, 1/2" JIC x 1/2", 90°	2-1062	1
	8.706-793.0	Nipple, 3/16" Modified Close	2-10062	1
7	8.707-000.0	Connector, 1/2" Anchor	2-11041	1
8	8.707-061.0	Strainer, 1/2" Basket	2-1906	1
9	9.802-185.0	Valve, Float Tank, Vertical	2-3014	2
10	9.802-261.0	Hose, 3/4" Push-On	4-02120000	2 ft.

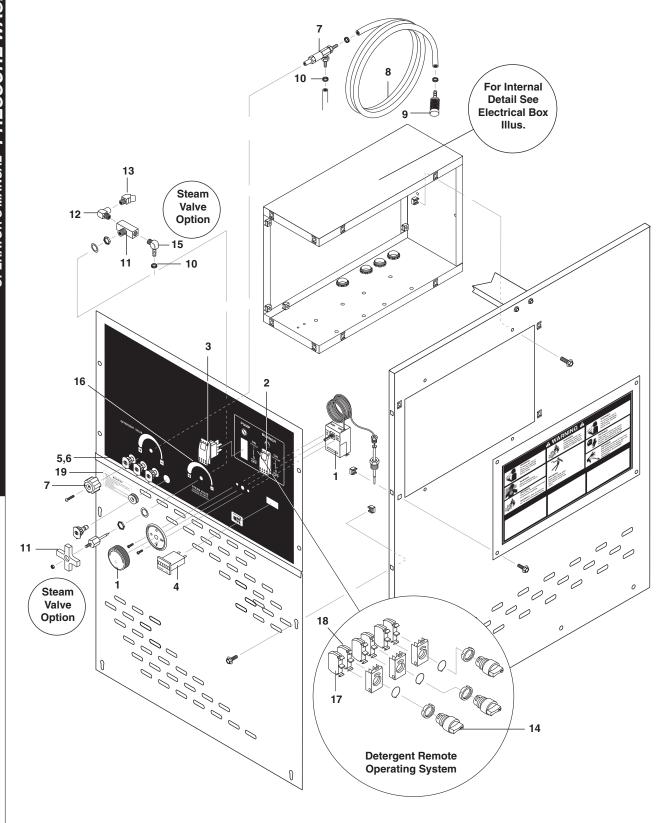
BURNER ASSEMBLY



BURNER ASSEMBLY PARTS LIST

ITEM	PART NO.	DESCRIPTION		QTY
1	9.803-830.0	Jet, Orifice, #54 Natural Gas	7-7021	44
	9.802-684.0	Jet, Orifice, #69	7-7022	2
2	9.803-829.0	Burner Assy, Sq., Small #54	95-031610/54	1
	9.803-828.0	Burner Ring, Small, Square, #65 Nozzles	95-031610/65	1
3	9.802-016.0	Bushing, 1" x 3/4", Black, Steel Hex	2-001359	1
4	9.802-018.0	Nipple, 3/4" x 3", Black Pipe	2-00162	3
5	9.802-027.0	Elbow, 3/4", Black, 90°	2-00293	4
6	9.802-020.0	Nipple, 3/4" x 6", Black Pipe	2-00164	1
7	9.802-019.0	Nipple, 3/4" x 2", Black	2-00163	1
8	9.802-049.0	Union, 3/4", Black Pipe	2-0087	1
9	9.802-017.0	Nipple, 3/4" x Close, Black	2-00151	1
10	9.802-971.0	Nipple, 1" NPT x 15", Black, SCH. 40	95-07163081	2
11	9.802-028.0	Elbow, 1" x 3/4", Reducing, Black	2-00295	1
12	9.802-026.0	Elbow, 1", Black, 90°	2-00291	1
13	9.802-014.0	Nipple, 1/2" x 3", Galv. SCH. 80	2-00091	1
14	95-0712113	PHW/VNG Insulation Retainer Plate	95-0712113	1
15	9.802-798.0	Screw, #10 x 1/2", TEK	90-2999	4
16	9.802-975.0	Cover, Burner Access, 20" Coil	95-07163097	1
17	9.802-764.0	Screw, 10/32" x 3/4", Hex Wash SL Mach/Black	90-19942	2
18	9.800-028.0	Label, Pilot Light Hole	10-99032	1
19	9.802-791.0	Nut, Cage, 10/32" x 16 Gauge	90-2018	2
20	9.802-678.0	Ignitor, Piezo #1244-42	7-70162	1
	9.802-679.0	Washer, Panel Adapter, Piezo 1244-26	7-70164	1
21	9.802-719.0	U-Bolt, 5/16" x 3", Pipe	90-10131	2
22	9.803-617.0	Pilot, Piezo (Millivolt)	7-7CH1	1
	9.803-611.0	Thermopile, 47"	7-70360	1
	9.803-610.0	Igniter (Electronic Ignition)	7-702371	1
23	9.802-911.0	Tubing, Aluminum, 1/4" Dead Soft (Electronic Ignition) (Millivolt)	7-0150	36" 25"
24	9.803-615.0	Valve, Gas, VS820A (Millivolt)	7-7000CH1	1
	9.803-616.0	Valve, Gas, VR8304 (Electric Ignition)	7-700021	1
	9.803-614.0	▲ LP Conversion, Millivolt	7-70232	1
	9.803-618.0	▲ LP Conversion, Electric Ign.	7-702320	1
25	9.802-178.0	Valve, Ball, 1/4" Female x 1/4" Female, UL Listed #12	2-3006	1
26	9.802-159.0	Connector, 1/4" Tube x 1/4" (Electronic Ignition) (Millivolt)	2-1118	1 2
27	9.802-972.0	▲ Splash Guard	95-07163085	1
28	9.802-718.0	U-Bolt, 5/16" x 1", Pipe	90-10130	1
29	9.800-031.0	Label, Pilot Light Warning	10-99077	1
30	8.932-962.0	Label, Burner Instructions	10-02020	1
31	8.932-964.0	Label, Natural Gas	10-02024	1
32	9.803-561.0	Nipple, 3/4" x 5" Black Pipe	2-00165	1
33	9.802-695.0	Nut, 10/32" Keps	90-017	4
34	9.802-764.0	Screw, 10/32" x 3/4", Hex	90-19942	2
35	8.912-739.0	Bracket, Pilot Access	95-07166000	1
36	9.803-563.0	Connector, 1/4" Tube x 1/8" Pipe (Electric Ignition)	2-1117	1
37	8.706-910.0	Bushing, 1/4" x 1/8" Pipe (Electric Ignition)	2-1072	1
38	9.803-562.0	Ignitor Cable, 48" (Electric Ignition)	6-01352	1
39	9.802-759.0	Screw, 10/32" x 3/4" Hex	90-1991	4

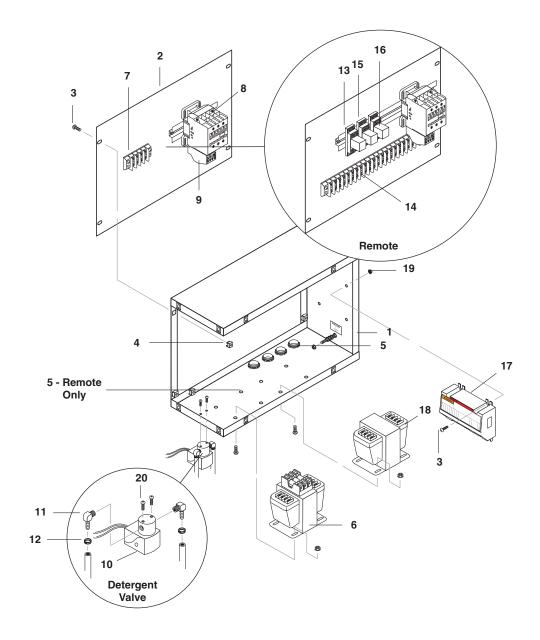
CONTROL PANEL EXPLODED VIEW



CONTROL PANEL PARTS LIST

ITEM	PART NO.	DESCRIPTION		QTY
1	9.802-285.0	Thermostat, Adjustable	4-05088	1
2	9.802-451.0	Switch, Rocker, Carling w/Green Lens	6-020240	2
3	9.802-452.0	Switch, Rocker, Carling Red Actuator (Time Delay)	6-020241	1
4	9.802-283.0	Hour Meter	4-050822	1
5	9.802-064.0	Grommet, Rubber, Nozzle Holder	2-0103	4
6		Nozzle (Please See Page 25)	'	1
7	9.802-188.0	Valve, Metering, 1/4" Hose	2-30152	1
8	9.802-251.0	Tube, 1/4" x 1/2", Clear Vinyl	4-02080000	10 ft.
9	8.707-058.0	Strainer, 1/4" w/Check Valve	2-1905	1
10	9.802-210.0	Clamp, Hose, UNI .4654	2-9040	3
11	9.802-187.0	Valve, Flow Control/Metering Steam Option	2-30151	1
12	8.706-200.0	Elbow, 1/4" Street (Steam Option)	2-0030	1
13	9.802-031.0	Elbow, 45°, 1/4" Street, (Steam Option)	2-00330	1
14	9.802-536.0	Switch, Selector, w/Red Lever	6-2020	3
15	8.706-958.0	Hose Barb, 1/4" Barb x 1/4" Pipe, 90° (Steam Option)	2-1089	1
16	9.800-029.0	Label, Steam Valve (Steam Option)	10-99071	3
17	9.802-534.0	Block, Contact, N/C	6-2000	3
18	9.802-535.0	Block, Contact, N/O	6-2001	3
19	9.800-049.0	Label, Manufacturer's Cleaning Solution	9.800-049.0	1

STANDARD ELECTRICAL BOX EXPLODED VIEW & PARTS LIST

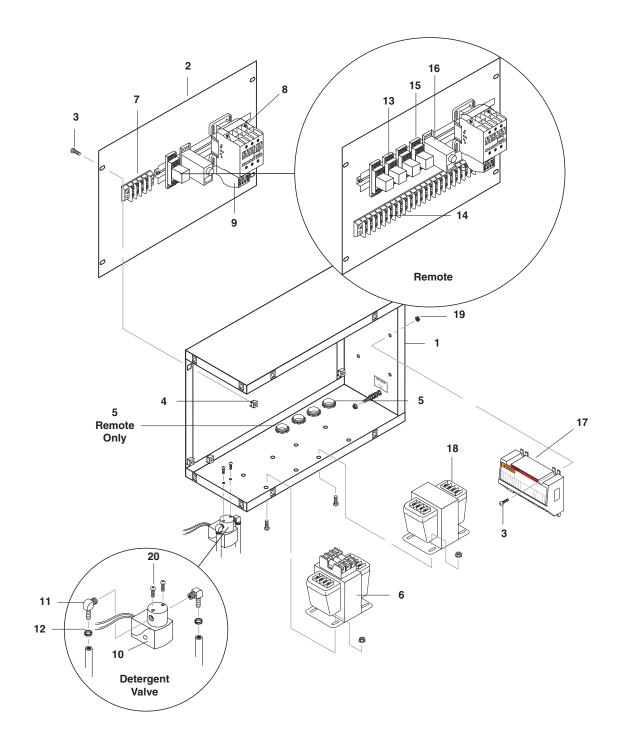


STANDARD ELECTRICAL BOX EXPLODED VIEW & PARTS LIST

ITEM	PART NO.	DESCRIPTION		QTY
1	9.802-969.0	Box, Electrical	95-07163028	1
2	9.802-970.0	Panel, Electrical Box Side	95-07163030	1
	9.800-040.0	▲ Ground Label	11-1042	1
3	9.802-759.0	Screw, 10/32" x 1/2" BHSOC Black	90-1991	20
4	9.802-791.0	Nut, Cage, 10/32" x 16 Gauge	90-2018	4
5	9.802-520.0	Strain Relief, 3/4" (Remote Option)	6-0517	3 1
6	Fuse, See Spec	cifications Pages		
7	9.802-491.0	Block, Terminal, 4 Pole	6-0504	1
8	Contactor, See	Specifications Pages		
9	Overload, See S	Specifications Pages		
10	9.802-532.0	Valve, Chemical Less Solenoid (Remote)	6-1401590	1
	9.802-533.0	Solenoid Coil, 120V (Remote)	6-140160	1
11	8.706-958.0	Hose Barb, 1/4" Barb x 1/4" Pipe, 90° (Remote)	2-1089	2
12	8.709-069.0	Clamp, Screw, #4 (Remote)	2-9000	2
13	9.802-457.0	Din Rail, 35 mm	6-021595	4"
		(Remote)		8"
14	9.802-493.0	Block Terminal, 16 Pole (Remote)	6-05041	11
15	9.802-467.0	Base, Relay, SH2B-05, IDEC (Remote)	6-03541	3
16	9.802-468.0	Relay, 120V, RH2B-UL-AC120 (Remote)	6-03621	3
17	9.803-613.0	Ignition, Electronic Control	7-701510	1
18	9.802-553.0	Transformer, Micron, 120/240V-24V,.050KVA, Electronic Ignition	6-60121	1
19	9.802-695.0	Nut, 10/32", Keps	90-017	17
20	9.802-772.0	Screw 10/32" x 1/4" (Remote)	90-199940	2
		A N. 1 O.		

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TIME DELAY ELECTRICAL BOX EXPLODED VIEW

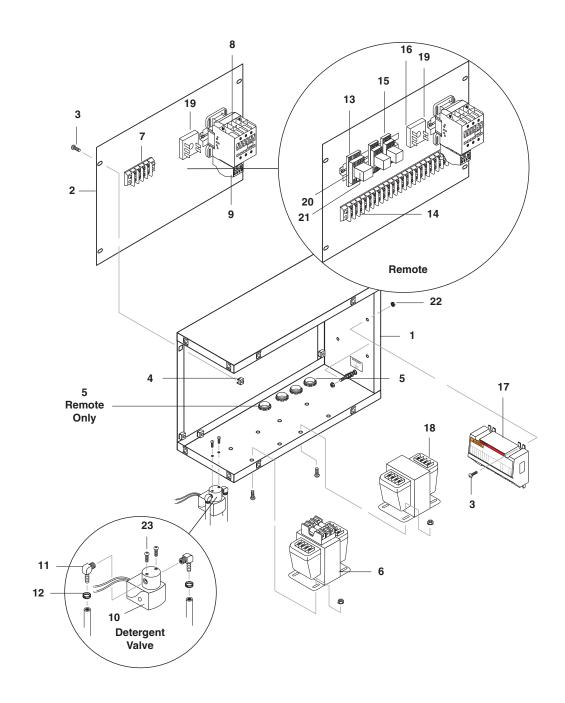


TIME DELAY ELECTRICAL BOX PARTS LIST

ITEM	PART NO.	DESCRIPTION		QTY
1	9.802-969.0	Box, Electrical	95-07163028	1
2	9.802-970.0	Panel, Electrical Box Side	95-07163030	1
	9.800-040.0	▲ Ground Label	11-1042	1
3	9.802-759.0	Screw, 10/32" x 1/2" BHSOC Black	90-1991	20
4	9.802-791.0	Nut, Cage, 10/32" x 16 Gauge	90-2018	4
5	9.802-520.0	Strain Relief, 3/4" (Remote Option)	6-0517	3
6	Fuses, See Spe	ecifications Pages		
7	9.802-491.0	Block, Terminal, 4 Pole	6-0504	1
8	Contactor, See	Specifications Pages		
9	Overload, See	Specifications Pages		
10	9.802-532.0	Valve, Chemical Less Solenoid (Remote)	6-1401590	1
	9.802-533.0	Solenoid Coil, 120V (Remote)	6-140160	1
11	8.706-958.0	Hose Barb, 1/4" Barb x 1/4" Pipe, 90° (Remote)	2-1089	2
12	8.709-069.0	Clamp, Screw, #4 (Remote)	2-9000	2
13	9.802-457.0	Din Rail, 35 mm (Remote)	6-021595	4" 8"
14	9.802-493.0	Block Terminal, 16 Pole (Remote)	6-05041	1
15	9.802-467.0	Base, Relay, SH2B-05, IDEC (Remote)	6-03541	3
16	9.802-468.0	Relay, 120V, RH2B-UL-AC120 (Remote)	6-03621	3
17	9.803-613.0	Ignition, Electronic Control	7-701510	1
18	9.802-553.0	Transformer, Micron, 120/240V-24V, .050 KVA, Electronic Ignition	6-60121	1
19	9.802-695.0	Nut, 10/32", Keps	90-017	17
20	9.802-772.0	Screw, 10/32" x 1/4" (Remote)	90-199940	2
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AUTO START ELECTRICAL BOX EXPLODED VIEW



AUTO START ELECTRICAL BOX EXPLODED VIEW

ITEM	PART NO.	DESCRIPTION		QTY
1	9.802-969.0	Box, Electrical	95-07163028	1
2	9.802-970.0	Panel, Electrical Box Side	95-07163030	1
	9.800-040.0	▲ Label, Ground	11-1042	1
3	9.802-759.0	Screw, 10/32" x 1/2" BHSOC Black	90-1991	20
4	9.802-791.0	Nut, Cage, 10/32" x 16 Gauge	90-2018	4
5	9.802-520.0	Strain Relief, 3/4" (Remote)	6-0517	3 1
6	Fuses, See Spe	ecifications Pages		
7	9.802-491.0	Block, Terminal, 4 Pole	6-0504	1
8	Contactor, See	Specifications Pages		
9	Overload, See S	Specifications Pages		
10	9.802-532.0	Valve, Chemical Less Solenoid (Remote)	6-1401590	1
	9.802-533.0	Solenoid Coil, 120V (Remote)	6-140160	1
11	8.706-958.0	Hose Barb, 1/4" Barb x 1/4" Pipe, 90° (Remote)	2-1089	2
12	8.709-069.0	Clamp, Hose, UNI .4654, (Remote)	2-9000	2
13	9.802-457.0	Din Rail, 35 mm (Remote)	6-021595	4" 8"
14	9.802-493.0	Block Terminal, 16 Pole (Remote)	6-05041	1
15	9.802-467.0	Base, Relay, SH2B-05, IDEC (Remote)	6-03541	2
16	9.802-468.0	Relay, 120V, RH2B-UL-AC120 (Remote)	6-03621	2
17	9.803-613.0	Ignition, Electronic Control	7-701510	1
18	9.802-553.0	Transformer, Micron, 120/240V-24V, .050 KVA Electronic Ignition	6-60121	1
19	6-06880	Timer, Solid State 120V, 5-60 Min. Auto Start	6-06880	1
20	9.802-466.0	Relay, Socket, IDEC (Remote)	6-035210	1
21	9.802-469.0	Relay, Latch, IDEC (Remote)	6-036210	1
22	9.802-695.0	Nut, 10/32", Keps	90-017	17
23	9.802-772.0	Screw, 10/32" X 1/4"	90-199940	2

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SPECIFICATIONS

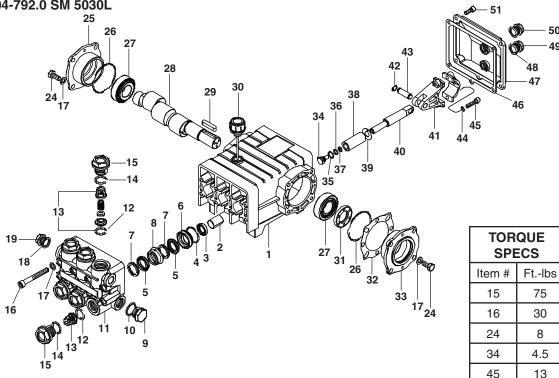
			PUMP -					мото	DR —			
Model	Pump Model	Pump#	Pulley	Pulley Desc.	Pump Bushing	Bushing Part#	Motor Part#	НР	Voltage/ Hertz	Motor Pulley	Pulley Part#	
									230v			
353007A	SM4035	8.904-794.0	9.802-388.0	2BK67H	24MM	9.802-402.0	8.715-097.0	7.5	1ph/60Hz	2BK45H	9.802-385.0	
									230v			
402007A	SM4035	8.904-794.0	9.802-374.0	2AK74H	24MM	9.802-402.0	9.802-336.0	6	1ph/60Hz	2AK54H	8.715-550.0	
									230V			
503007B	SM5030	8.904-793.0	9.802-388.0	2BK67H	24MM	9.802-402.0	8.715-112.0	10	3ph/60Hz	2BK57H	9.803-299.0	
									460V	·		
503007C	SM5030	8.904-793.0	9.802-388.0	2BK67H	24MM	9.802-402.0	8.715-112.0	10	3ph/60Hz	2BK57H	9.803-299.0	

SPECIFICATIONS

		MOTOR					CONT	ROLS		
Motor Bushing	Bushing Part#	Belts Size(Qty)	Belt Part#	Motor Contactor	Motor Overload	Transformer	Pri. Fuse	Pri. Fuse Part#	Sec. Fuse	Secondary Fuse Part#
Hx1-3/8	9.802-401.0	BX34 (2)	8.715-695.0	8.724-276.0	8.724-306.0	9.802-552.0	1 AMP	9.802-461.0	8/10	9.802-464.0
Hx1-1/8	9.802-400.0	AX36 (2)	9.802-408.0	8.724-276.0	N/A	9.802-552.0	1 AMP	9.802-461.0	8/10	9.802-464.0
Hx1-3/8	9.802-401.0	BX36 (2)	8.715-697.0	8.724-281.0	8.724-305.0	9.802-552.0	1 AMP	9.802-461.0	8/10	9.802-464.0
Hx1-3/8	9.802-401.0	BX36 (2)	8.715-697.0	8.724-272.0	8.724-304.0	9.802-552.0	.5 AMP	9.802-462.0	8/10	9.802-464.0

SM SERIES PUMP EXPLODED VIEW

5-1412 / 8.904-790.0 SM 3540 5-1410 / 8.904-788.0 SM 4030 5-1411 / 8.904-789.0 SM 4030L 5-1420 / 8.904-794.0 SM 4035 5-1421 / 8.904-795.0 SM 4035L 5-1422 / 8.904-796.0 SM 4035HR 5-1415 / 8.904-793.0 SM 5030 5-1414 / 8.904-792.0 SM 5030L



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7.6

SM SERIES PUMP EXPLODED VIEW PARTS LIST

ITEM	PART NO.	DESCRIPTION	QTY
1	9.803-162.0	Crankcase	1
2	9.803-196.0	Plunger Guide	3
3*	Kit 70-08	Plunger Oil Seal	3
4*	9.803-189.0	O-Ring Ø1.78 x 31,47	3
5*	Kits 70-01,03 "V"	' Seal (4035)	6
	Kits 70-02,04 "V"	' Seal (4030, 5030)	6
6*	9.803-205.0	Pressure Ring 18mm (4035)	3
	9.803-204.0	Pressure Ring 20mm (4030, 5030)	3
7*	9.803-171.0	Support Ring 18mm (4035)	6
	9.803-172.0	Support Ring 20mm (4030, 5030)	6
8*	9.803-174.0	Intermed. Ring 18mm (4035)	3
	9.803-173.0	Intermed. Ring 20mm (4030, 5030)	3
9	9.802-926.0	Brass Plug 1/2"	1
10	9.803-199.0	Copper Washer 1/2"	1
11	9.802-932.0	Manifold Head	1
12*	9.803-191.0	O-Ring Ø2.62 x 17.13	6
13*	Kit 70-07	Valve Assembly	6
14*	9.803-193.0	O-Ring Ø2.62 x 20.29	6

SM SERIES PUMP EXPLODED VIEW

ITEM	C-TECH#	DESCRIPTION	QTY
15	9.802-928.0	Valve Plug	6
16	9.802-938.0	Manifold Stud Bolt	8
17	9.802-884.0	Washer	16
18	9.803-198.0	Copper Washer 3/8	1
19	9.802-925.0	Brass Plug 3/8	1
24	9.802-944.0	Hexagonal Screw	8
25	9.803-180.0	Closed Bearing Housing	1
26	9.803-192.0	O-Ring Ø1.78 x 60.05	2
27	9.803-159.0	Tapered Roller Bearing	2
28	9.803-146.0	Crankshaft (5030)	1
	9.803-147.0	Crankshaft (4030,4035/H)	1
29	9.803-167.0	Crankshaft Key	1
30	9.802-921.0	Oil Dip Stick	1
31	9.803-140.0	Crankshaft Seal	1
32	9.803-178.0	Shim	2
33	9.803-179.0	Bearing Housing	1
34*	9.802-936.0	Plunger Bolt	3
35*	9.802-885.0	Copper Spacer	3
36*	9.803-188.0	O-Ring Ø1.78 x 7.66	3
37*	9.803-155.0	Teflon Ring	3
38*	Kit 70-05	Plunger (4035, 4035H)	3
	Kit 70-06	Plunger (4030, 5030)	3
39*	9.802-888.0	Copper Spacer	3
40	9.803-144.0	Plunger Rod	3
41	9.803-158.0	Connecting Rod	3
42	9.802-913.0	Snap Ring	6
43	9.802-916.0	Connecting Rod Pin	3
44	9.803-218.0	Spring Washer	6
45	9.803-238.0	Connecting Rod Screw	6
46	9.803-185.0	Cover Gasket	1
47	9.803-165.0	Crankcase Cover	1
48	9.803-197.0	Gasket, G3/8	1
49	9.802-925.0	Brass Plug 3/8	1
50	9.803-201.0	Sight Glass G3/8	1
51	9.802-939.0	Cover Screw	5
52	8.730-836.0	▲ Bach Ring 1/2" (4035H)	3

^{*} Available in kit (See below) ▲ Not Shown

REPAIR KIT NUMBER	70-261216 9.802-628.0	70-260821 9.802-619.0	70-260824 9.802-622.0	70-261210 9.802-624.0	70-260810 9.802-617.0	70-260825 9.802-623.0	70-261217 9.802-629.0	70-260822 9.802-620.0	70-260823 9.802-621.0	70-260007 9.802-603.0	70-260027 9.802-609.0
KIT DESCRIPTION	*Plunger Seal SM-4035	Plunger Seal SM-4030 SM-5030	Plunger Seal SM 3540	**Complete Seal Packing SM-4035	Complete Seal Packing SM-4030 SM-5030	Complete Seal Packing SM 3540	Plunger SM-4035 SM-4035H	Plunger SM-4030 SM-5030	Plunger SM 3540	Complete Valve	Plunger Oil Seals
ITEM NUMBERS INCLUDED	4, 5, 7	4, 5, 7	4, 5, 7	3, 4, 5, 6, 7, 8	3, 4, 5, 6, 7, 8	3, 4, 5, 6, 7, 8	34, 35, 36, 37, 38, 39	34, 35, 36, 37, 38, 39	34, 35, 36, 37, 38, 39	12, 13, 14	3
NUMBER OF CYLINDERS KIT WILL SERVICE	3	3	3	1	1	1	1	1	1	6	3

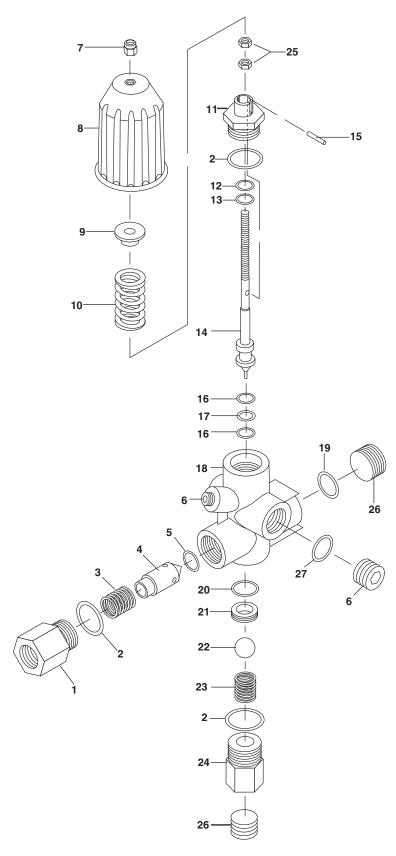
^{*} For SM 4035H High Heat Packings, Use 70-261212

^{**}For SM 4035H High Heat Packings, Use 70-261213

AR-AL UNLOADER EXPLODED VIEW AND PARTS LIST

AR - AL 607 #9.802-367.0

7-8 Gpm, 4200 Psi



AR-AL UNLOADER EXPLODED VIEW AND PARTS LIST

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	
1	8.718-371.0	Check Connector	1	15	83-005106301	- ;
2	9.804-536.0	‡ O-Ring 2068	3	16	83-005000101	
3	9.804-646.0	Shutter Spring	1	17	9.804-590.0	
4	9.804-538.0	Shutter	1	18	83-005020003	
5	9.804-539.0	‡ O-Ring 631290 SH	1	18	83-005020026	
6	83-005170102	1/4 G Plug	1	19	83-005060200	
7	83-005030101	M8 Lock Nut	1	20	9.804-591.0	
8	83-005100100	Knob	1	21	9.804-592.0	
9	83-005150101	Washer	1	22	9.804-593.0	-
10	83-005400403	4000 PSI Spring (Black)	1	23	8.718-370.0	
11	83-005150011	Stem Guide Union	1	24	83-005150009	
12	9.804-588.0	‡ Back Ring	2	25	83-005030200	
13	9.804-589.0	‡ O-Ring 2031	1	26	83-005170101	-
14	83-005160502	Stem AL606	1	27	83-005060201	
14	83-005160514	Stem AL607	1		83-005650200	

ITEM	PART NO.	DESCRIPTION	QTY
15	83-005106301	Spring Pin	1
16	83-005000101	Back Ring	2
17	9.804-590.0	‡ O-Ring 2050	1
18	83-005020003	Body By Pass 1/4 G-F	1
18	83-005020026	Body By Pass 3/8 G-F	1
19	83-005060200	3/8 Gasket	1
20	9.804-591.0	‡ O-Ring 2043	1
21	9.804-592.0	‡ Seat	1
22	9.804-593.0	‡ Ball	1
23	8.718-370.0	Ball Spring	1
24	83-005150009	Seat Union	1
25	83-005030200	M8 Nut	2
26	83-005170101	3/8G Plug	2
27	83-005060201	Gasket	1
	83-005650200	‡ Repair Kit	

Unloader Adjustment Procedures

- 1. Remove lock nut (Item 7).
- 2. Remove adjustment knob (Item 8).
- 3. Loosen the two (2) nuts (Items 25), move them upward on stem (Item 14) until you see 4 or more threads below the nut.
- 4. Re-attach adjusting knob (Item 8).
- 5. Start machine. Open the trigger of the spray gun. Increase pressure by turning adjustment knob (Item 8) clockwise until pressure is at the desired operating pressure.
- 6. Remove the adjustment knob (Item 8), tighten the lower nut (item 25) tightly against the upper nut (Item 25). Re-attach adjustment knob (Item 8) and screw down until contact is made with the nuts (Item 25). Screw down lock nut (Item 7) onto the stem (Item 14) until the threads cut into the nylon insert of the lock nut (Item 7).

*If adjustment knob (Item 8) **DOES NOT** make contact with upper nut (Item 25), remove adjusting knob (Item 8), re-adjust (raise) nuts (Items 25) on stem (Item 14) and re-attach adjustment knob (Item 8), then repeat step #6.

If adjustment knob (Item 8) **DOES make contact with upper nut, release the trigger of the spray gun and watch the pressure gauge for the pressure increase ("spike"). This "spike" **SHOULD NOT** exceed 500 psi above the operating pressure. If spike pressure exceeds the 500 psi limit, remove the adjusting knob (Item 8) and re-adjust (lower) the nuts (Items 25) on the stem (Item 14). Re-attach the adjusting knob (Item 8), then repeat step #6.



SHARK LIMITED NEW PRODUCT WARRANTY PRESSURE WASHERS

WHAT THIS WARRANTY COVERS

All SHARK PRESSURE WASHERS are warranted by SHARK to the original purchaser to be free from defects in materials and workmanship under normal use, for the periods specified below. This Limited Warranty is subject to the exclusions shown below, is calculated from the date of the original purchase, and applies to the original components only. Any parts replaced under this warranty will assume the remainder of the part's warranty period. This warranty applies to the original purchaser and is not transferable.

LIMITED LIFETIME PARTS WARRANTY:

Components manufactured by SHARK, such as frames, handles, and belt guards. Forged brass pump manifold. All heating coils will have a three year warranty. Internal components (excluding oil seals) on the oil-end of Shark pressure washer pumps will have a seven year warranty. General, AR, Comet and swash and wobble plate pumps have a one year warranty.

ONE YEAR PARTS AND 90 DAYS LABOR WARRANTY:

All other components, excluding normal wear items as described below, will be warranted for one year on parts. Warranty on these parts will be for one year regardless of the duration of the original component manufacturer's part warranty.

WARRANTY PROVIDED BY OTHER MANUFACTURERS:

Motors, generators, and engines, which are warranted by their respective manufacturers, are serviced through these manufacturers' local authorized service centers. SHARK cannot provide warranty on these items.

WHAT THIS WARRANTY DOES NOT COVER

This warranty does not cover the following items:

- 1. Normal wear items, such as nozzles, guns, discharge hoses, wands, quick couplers, seals, filters, gaskets, O-rings, packings, pistons, pump valve assemblies, strainers, belts, brushes, rupture disks, fuses, pump protectors.
- 2. Damage or malfunctions resulting from accidents, abuse, modifications, alterations, incorrect installation, improper servicing, failure to follow manufacturer's maintenance instructions, or use of the equipment beyond its stated usage specifications as contained in the operator's manual.
- 3. Damage due to freezing, chemical deterioration, scale buildup, rust, corrosion, or thermal expansion.
- 4. Damage to components from fluctuations in electrical or water supply.
- 5. Normal maintenance service, including adjustments, fuel system cleaning, and clearing of obstructions.
- 6. Transportation to service center, shop labor charges, field labor charges, or freight damage.

WHAT YOU MUST DO TO OBTAIN WARRANTY SERVICE

While not required for warranty service, we request that you register your SHARK pressure washer by returning the completed registration card. In order to obtain warranty service on items, you must return the product to an Authorized SHARK Dealer, freight prepaid, with proof of purchase, within the applicable warranty period. If the product is permanently installed, you must notify your Authorized SHARK Dealer of the defect. The Authorized Dealer will file a claim, which must subsequently verify the defect. In most cases, the part must be returned to SHARK freight prepaid with the claim. For warranty service on components warranted by other manufacturers, the Authorized Dealer can help you obtain warranty service through these manufacturers' local authorized service centers.

LIMITATION OF LIABILITY

SHARK'S liability for special, incidental, or consequential damages is expressly disclaimed. In no event shall SHARK'S liability exceed the purchase price of the product in question. SHARK makes every effort to ensure that all illustrations and specifications are correct, however, these do not imply a warranty that the product is merchantable or fit for a particular purpose, or that the product will actually conform to the illustrations and specifications. THE WARRANTY CONTAINED HEREIN IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE. SHARK does not authorize any other party, including authorized Dealers, to make any representation or promise on behalf of SHARK, or to modify the terms, conditions, or limitations in any way. It is the buyer's responsibility to ensure that the installation and use of SHARK products conforms to local codes. While SHARK attempts to assure that its products meet national codes, it cannot be responsible for how the customer chooses to use or install the product.

SHARK PRESSURE WASHERS www.shark-pw.com

